

## Industrial Mechanic Millwright- LEVEL 4

### FORMULAS

1. 
$$\text{RPM} = \frac{\text{sfm} \times 12}{\pi d}$$

2. 
$$F = 1.77 \times R \times W \times (\text{RPM}/1000)^2$$

3. 
$$\text{sfm} = \frac{\pi d \times \text{RPM}}{12}$$