

OCCUPATIONAL
TOOLS AND EQUIPMENT LIST

Industrial Mechanic (Millwright)



Government of Newfoundland Labrador
Department of Immigration, Skills and Labour
Apprenticeship and Trades Certification Division

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Preface

This document is intended as a companion to the March 2019 Plan of Training and the 2019 Atlantic Apprenticeship Curriculum Standard (AACS) for the Industrial Mechanic (Millwright) occupation. It identifies the necessary tools and equipment required by students and training institutions for the completion of apprenticeship training.

Acknowledgements

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We offer you a sincere thank you.

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Note:

The numbers suggested in the following Tool and Equipment List represent the required minimum. Please verify this list with your selected training institution.

Tools and Equipment List

Industrial Mechanic (Millwright)

SECTION A: TOOLS AND EQUIPMENT REQUIRED BY STUDENT			
Item	Units for Individual Students	Required for Entry (E) Advanced (A) Both (B)	Comments
Measuring and Layout Tools			
Combination Square	1	B	
Measuring Tape, 12'	1	B	
Steel Ruler, 6"	1	B	
Personal Protective Equipment			
Coveralls	1	B	
Safety Glasses	1	B	
Hard Hat	1	B	
Safety Boots	1	B	

Note: If identifying sets, please include specific information.

SECTION B: TOOLS AND EQUIPMENT REQUIRED BY TRAINING INSTITUTION				
Item	Units per 15 Students	Maximum Students per Unit	Required for Entry (E) Advanced (A) Both (B)	Comments
General / Hand Tools				
Allen Key Set, Imperial	4	4	B	
Allen Key Set, Metric	4	4	B	
Abrasives, 100 Sheet set of each grit of 80, 120, 220, 320, 400 and crocus cloth	4	4	B	
Adjustable Wrench set	15	1	B	
SMAW Equipment, Booth	8	2	B	
Calculator	8	2	B	
"C" Clamp, 10 size set	2	8	B	
Cold Chisel Set, various size	4	4	B	
Conveyor Belt, 50ft	1	15	B	
Centrifugal Pump	5	3	B	
Cleaning Agents	As required		B	
Cutting Fluids	As required		B	
Coolants	As required		B	
Drill Bit Set, Imperial	As required		B	
Files, set	As required		B	
File Cards	As required		B	
Grease gun	4	4	B	
Grinders	8	2	B	
Hacksaw	4	4	B	
Hammer, Ballpeen	6	3	B	

SECTION B: TOOLS AND EQUIPMENT REQUIRED BY TRAINING INSTITUTION				
Item	Units per 15 Students	Maximum Students per Unit	Required for Entry (E) Advanced (A) Both (B)	Comments
Hammer, Claw	4	4	B	
Hammer, Soft Face	4	4	B	
Hammer, Rubber	4	4	B	
Hammer, Slag	4	4	B	
Heat Gun	3	5	B	
Honing Stone	6	3	B	
Hydraulic Filters and Seals	As required		B	
Gaskets	As required		B	
Jack Hammer	1	15	B	
Key Seater	1	15	B	
Lathe and attachments	1	15	B	
Milling Machine	1	15	B	
Lifting Bar	2	8	B	
Line Up Bar	4	4	B	
Locking Pliers	6	3	B	
Safety Locks	6	3	B	
Mallet	3	5	B	
Nibblers, 2 size set	1	15	B	
Lubricants / Oil	As required		B	
Parallel Bars, set	2	8	B	
Oxy-fuel Equipment, set	6	3	B	
Pipe Cutter / Threader	1	15	B	
Pipe Wrenches, 6 size set	1	15	B	
Plastic Gauge, set	1	15	B	

SECTION B: TOOLS AND EQUIPMENT REQUIRED BY TRAINING INSTITUTION				
Item	Units per 15 Students	Maximum Students per Unit	Required for Entry (E) Advanced (A) Both (B)	Comments
Pliers, set	4	4	B	
Plumb Bob	4	4	B	
Pop Rivet Gun	2	8	B	
Pullers, assorted set	3	5	B	
Punch Set, assorted sizes	As required		B	
Seals	As required		B	
Sealants	As required		B	
Scrapers, 6 size set	2	8	B	
Shears	As required		B	
Socket Set, Metric	3	5	B	
Socket Set, Imperial	3	5	B	
Tap and Die Set	4	4	B	
Tap Extractor Set	2	8	B	
Taper Reamer Set	3	5	B	
Thread Chaser Set	3	5	B	
Threading Accessories	As required		B	
Tin Snips	6	3	B	
Aviation snips, set of 3 sizes	3	5	B	
Torque Wrench, Dial	1	15	B	
Torque Wrench, Beam	1	15	B	
Torque Wrench, Micrometer	1	15	B	
Twist Drill Bits (Straight & Taper Shank), Letter	1	15	B	
Twist Drill Bits (Straight & Taper Shank), Number	1	15	B	

SECTION B: TOOLS AND EQUIPMENT REQUIRED BY TRAINING INSTITUTION				
Item	Units per 15 Students	Maximum Students per Unit	Required for Entry (E) Advanced (A) Both (B)	Comments
Twist Drill Bits (Straight & Taper Shank), Fractional	1	15	B	
Tubing Bender	6	3	B	
Valves (Globe, Gate, Butterfly, Check, Knife, Needle, Diaphragm, Relief, Safety and Plug)	As required		B	
Vise (4" Machinist)	15	1	B	
Grinding Wheel Dresser - Diamond Point - Huntington - Star	1 of each	15	B	
Wrenches (Combination), set ¼" – 1 ½"	2	8	B	
Wrenches (Combination), Metric Set	2	8	B	
Adjustable Wrenches, set of 6-12	3	5	B	
Socket Set, Imperial	2	8	B	
Socket Set, Metric	2	8	B	
Impact Socket Set, Imperial	2	8	B	
Impact Socket Set, Metric	2	8	B	
Wire Brush	4	4	B	
Power Tools				
Angle Drill	1	15	B	
Band Saw	1	15	B	
Chop Saw	1	15	B	
Circular Saw	1	15	B	

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Item	Units per 15 Students	Maximum Students per Unit	Required for Entry (E) Advanced (A) Both (B)	Comments
Bench Grinders	4	4	B	
Grinders	4	4	B	
Impact Drill	3	5	B	
Impact Gun (Rivet)	3	5	B	
Impact Wrench	3	5	B	
Jig Saw	1	15	B	
Reciprocating Saw	1	15	B	
Portable Drill	1	15	B	
Powder Activated Tool	2	8	B	
Power Hack Saw	1	15	B	
Portable Pipe Bender	1	15	B	
Pipe Threader	1	15	B	
Jig Saw	1	15	B	
Tool Grinder (Silicon Carbide)	1	15	B	
Measuring and Layout Tools				
Bore Gauge	1	15	B	
Vernier Calipers, Dial	2	8	B	
Vernier Calipers, Beam	15	1	B	
Chalk Lines	6	3	B	
Deflection Gauge	6	3	B	
Depth Gauge	6	3	B	
Dial Indicator	6	3	B	
Digital Vernier Calipers	2	8	B	
Divider	6	3	B	

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Item	Units per 15 Students	Maximum Students per Unit	Required for Entry (E) Advanced (A) Both (B)	Comments
Combination Set	4	4	B	
Combination Square	4	4	B	Supplement to student required item
Feeler Gauge, 4"	4	4	B	
Feeler Gauge 12"	4	4	B	
Gauge Blocks, Set	2	8	B	
Height Gauge	1	15	B	
Inside Calipers	1	15	B	
Outside Calipers	15	1	B	
Measuring Tape, 12'	4	4	B	Supplement to student required item
Measuring Tape, 100'	2	8	B	
Inside Micrometer	4	4	B	
Outside Micrometer	15	1	B	
Depth Micrometer	2	8	B	
Protractor	4	4	B	
Radius Gauge	2	8	B	
Steel Rule 6"	4	4	B	Supplement to student required item
Small Hole Gauge	2	8	B	
Surface Gauge	1	15	B	
Taper Gauge	4	4	B	
Telescoping Gauge	2	8	B	
Thread Gauge	4	4	B	

SECTION B: TOOLS AND EQUIPMENT REQUIRED BY TRAINING INSTITUTION				
Item	Units per 15 Students	Maximum Students per Unit	Required for Entry (E) Advanced (A) Both (B)	Comments
V-Blocks, Set	2	8	B	
Information Materials				
Blueprints	As required		B	
Canadian Standards, set	1	15	B	
Canadian Welding Bureau, set	1	15	B	
Engineering Drawings	As required		B	
Materials Safety Data Sheets	As required		B	
OHS Act, copy	1	15	B	
Provincial Safety Act, copy	1	15	B	
National Building Code, copy	1	15	B	
Rigging & Hoisting Manuals	15	1	B	
Schematics	As required		B	
Sketches	As required		B	
Specifications	As required		B	
Technical Manuals	As required		B	
Testing Equipment				
Balancing machine	1	15	B	
Computer, PC	15	1	B	
Printers	2	8	B	
Auto CAD Software	15	1	B	
Dye Penetration Test Kit	1	15	B	
Fire Extinguisher Equipment	As required by code		B	
Laser Alignment Equipment	1	15	B	
Multi Tester	6	3	B	

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Item	Units per 15 Students	Maximum Students per Unit	Required for Entry (E) Advanced (A) Both (B)	Comments
Pressure/Vacuum Gauge	1	15	B	
Hydraulic Test Bench	1	15	B	
Pneumatic Test Bench	1	15	B	
Rockwell Hardness Tester	1	15	B	
Weight Scales	1	15	B	
Tachometer	1	15	B	
Theodolite	1	15	B	
Thermo Graphic Test Equipment	1	15	B	
Transit Level	1	15	B	
PLC Controller	1	15	B	
Oscilloscope	1	15	B	
Lifting Equipment				
Air Jacks	1	15	B	
Air Tugger	1	15	B	
Block and Tackle	1	15	B	
Cable Hoist	As required		B	
Chains	As required		B	
Come-a-Long	2	8	B	
Dollies	1	15	B	
Gantry Crane	1	15	B	
Hydraulic Jack	1	15	B	
Ladders	2	8	B	
Scaffolding, levels	2	8	B	
Overhead Crane	1	15	B	

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Item	Units per 15 Students	Maximum Students per Unit	Required for Entry (E) Advanced (A) Both (B)	Comments
Eye Bolts (different types)	As required		B	
Shackles (different sizes)	As required		B	
Chain Slings	As required		B	
Synthetic Slings	As required		B	
Nylon Slings	As required		B	
Rope Slings	As required		B	
Snatch Block, 3 size set	1	15	B	
Trolley	1	15	B	
Tirfir Jack	1	15	B	
Winch	1	15	B	
Personal Protective Equipment				
Welding Apron	15	1	B	
Welding Gloves	15	1	B	
Welding Goggles	15	1	B	
Safety Goggles	15	1	B	
Safety Face Shield	15	1	B	
Filter Mask	As required		B	
Dust Mask	As required		B	
Chemical Mask	As required		B	
Respirators	1	15	B	
Safety Glasses	4	4	B	Supplement to student required item
Hard Hat	4	4	B	Supplement to student required item

SECTION B: TOOLS AND EQUIPMENT REQUIRED BY TRAINING INSTITUTION				
Item	Units per 15 Students	Maximum Students per Unit	Required for Entry (E) Advanced (A) Both (B)	Comments
Safety Harness & Fall Arrest Gear	6	3	B	
Safety Vest	15	1	B	
Gloves, Leather	15	1	B	
Gloves, Rubber, Surgical	As required		B	
Safety Hot Mitts, pair	2	8	B	
Hearing Protection, Muffs	6	3	B	
Hearing Protection, Ear Plugs	As required		B	

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