

**Welder (2009 POT)
Block 3 Exam Breakdown**

Welder		
Section #	Section	Questions on Exam
Sect 1	General Trade Practices	10
Sect 2	GMAW (Gas Metal Arc Welding) 6 – Aluminium and Stainless Steel	15
Sect 3	SAW (Submerged Arc Welding) Weld Plate	5
Sect 4	GTAW (Gas Tungsten Arc Welding) 6 – Alloy and Non-Ferrous Metals	15
Sect 5	FCAW (Flux-Cored Arc Welding) 4 – Pipe and Tubing All Positions	20
Sect 6	Blueprint Reading 4 (Shop Drawings)	15
Sect 7	GTAW (Gas Tungsten Arc Welding) 5 – Pipe and Tubing, Mild Steel, All Positions	20
		100

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