

## Foreword

Apprenticeship training in the Province of Newfoundland and Labrador is undergoing considerable change. This change is prompted by the need to keep pace with technological changes in industry, the need to be competitive, and the desire to be efficient and effective in meeting the needs of the apprentice. We feel that this training plan will lay the groundwork to meet both the demands of industry and the needs of the apprentice.

The plan that follows is a comprehensive one. It recognizes that apprenticeship training begins when a student first registers at a training institution, or signs a Contract of Apprenticeship with an employer, and continues until such time as the apprentice has completed all of the required technical training and has received the required industry experiences necessary to write an interprovincial examination. Passing this examination will result in the apprentice receiving Red Seal Certification which gives the journeyperson national mobility of qualifications. This plan also recognizes the need to provide flexible access to training based on the needs of the employer and the apprentice while at the same time recognizing the end goal is to complete the requirements for Red Seal Certification.

It is realized that change in all facets of education and industry is continuous and sometimes rapid. This change will necessitate the review of this document on a continuous basis to ensure that current needs of industry and apprentices are being satisfied. Through a process of accreditation, regular input from industry advisory committees, as well as input from those involved in the administration and delivery of the training, we are confident that residents of our province who elect to pursue an apprenticeable occupation as a career choice will receive high quality training and thus will be prepared to compete for jobs worldwide.

Chair, Provincial Apprenticeship Board	Minister of Education

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#### CONDITIONS GOVERNING APPRENTICESHIP TRAINING

#### 1.0 GENERAL

OR

The following general conditions will apply to all apprenticeship training programs approved by the Provincial Apprenticeship Board in accordance with the Apprenticeship Act. Where an occupation requires additional conditions, these will be noted in the specific plan of training for that occupation. In no case should there be a conflict between these conditions and the additional requirements specified in certain plans of training.

## 2.0 ENTRANCE REQUIREMENTS

2.1 Entry into the occupation as an apprentice requires:

The completion of designated first year courses specific to the occupation

OR

Indenturing into the occupation by an employer who agrees to provide the appropriate training and work experiences as outlined in this plan of training.

Enrolment in a program of studies that includes all entry and advanced level skills and required work experiences as approved by the Provincial Apprenticeship Board.

- 2.2 Notwithstanding the above, each candidate must have successfully completed a high school program or equivalent and in addition may be required to have completed certain academic subjects as specified in particular plans of training. Mature students, at the discretion of the Director of Institutional and Industrial Education, may be registered. A mature student is defined as one who has reached the age of 19 and who can demonstrate the ability and the interest to complete the requirements for certification.
- 2.3 At the discretion of the Director of Institutional and Industrial Education, credit towards the apprenticeship program may be awarded to an apprentice for previous work experience and/or training as validated through prior learning assessment.
- 2.4 A Registration for Apprenticeship form must be duly completed.

#### 3.0 PROBATIONARY PERIOD

The probationary period for each memorandum of understanding will be six months. Within that period the memorandum may be terminated by either party upon giving the other party and the Provincial Apprenticeship Board one week notice in writing.

## 4.0 TERMINATION OF A MEMORANDUM OF UNDERSTANDING

After the probationary period referred to in Section 3.0 herein, the memorandum of understanding may be terminated by the Board by mutual consent of the parties thereto or cancelled by the Board for proper and sufficient cause in the opinion of the Board.

## 5.0 APPRENTICESHIP PROGRESSION SCHEDULE AND WAGE RATES

## 5.1 Progression Schedule

7200 Hour Programs	Iour Programs Requirements for Progression	
First Year Apprentice	25% of Course Credit Hours, <b>Plus</b> relevant work experience totaling 1800 hours	Second Year
Second Year Apprentice	50% of Course Credit Hours, <b>Plus</b> relevant work experience totaling 3600 hours	Third Year
Third Year Apprentice	75% of Course Credit Hours, <b>Plus</b> relevant work experience totaling 5400 hours	Fourth Year
Fourth Year Apprentice	100% of Course Credit Hours, Plus completion and sign-off of workplace skills required for certification totaling 7200 hours	Write Certification Examination
5400/4800 Hour Programs		
First Year Apprentice	33% of Course Credit Hours, <b>Plus</b> relevant work experience totaling 1800/1600 hours	Second Year
Second Year Apprentice	66% of Course Credit Hours, <b>Plus</b> relevant work experience totaling 3600/3200 hours	Third Year
Third Year Apprentice	100% of Course Credit Hours, Plus completion and sign-off of workplace skills required for certification totaling 5400/4800 hours	Write Certification Examination

5.2 For the duration of each Apprenticeship Training Period, the apprentice, who is not covered by a collective agreement, shall be paid a progressively increased schedule of wages which shall not be less than:

<b>Program Duration</b>	Wage Rates		Comments
7200 Hours	1 <sup>st</sup> Year	55%	These wage rates are percentages of the prevailing
	2 <sup>nd</sup> Year	65%	journeyperson's wage rate in the place of employment of the apprentice. No apprentice shall be paid less than
	3 <sup>rd</sup> Year	75%	the wage rate established by the Labour Standards Act (1988), as now in force or as hereafter amended, or by
	4 <sup>th</sup> Year	90%	other Order, as amended from time to time replacing
5400 Hours		the first mentioned Order.	
and 4800 Hours	2 <sup>nd</sup> Year	70%	
	3 <sup>rd</sup> Year	85%	

4000 (Hairstylist) - The apprentice shall be paid no less than the minimum wage for hours worked and a commission agreed upon between the apprentice and the employer.

#### 6.0 TOOLS

Apprentices shall be required to obtain hand tools as and when specified by the Board.

#### 7.0 PERIODIC EXAMINATIONS

- 7.1 Every apprentice shall submit to such occupational tests and examinations as the Board shall direct. If after such occupational tests and examinations the apprentice is found to be making unsatisfactory progress, his/her rate of wage shall not be advanced as provided in Section 5 until his/her progress is satisfactory to the Director of Institutional and Industrial Education and his/her date of completion shall be deferred accordingly. Persistent failure to pass required tests shall be a cause for revocation of his/her Memorandum of Understanding.
- 7.2 Upon receipt of reports of accelerated progress of the apprentice, the Board may shorten the term of apprenticeship and advance the date of completion accordingly.

#### 8.0 GRANTING OF CERTIFICATES OF APPRENTICESHIP

Upon the successful completion of apprenticeship, the Board shall issue a Certificate of Apprenticeship

#### 9.0 HOURS OF WORK

Any hours employed in the performance of duties related to the designated occupation will

be credited towards the completion of the term of apprenticeship. Appropriate documentation of these hours must be provided.

#### 10.0 COPIES OF THE REGISTRATION FOR APPRENTICESHIP

The Director of Institutional and Industrial Education shall provide copies of the Registration for Apprenticeship form to all signatories to the document.

#### 11.0 RATIO OF APPRENTICES TO JOURNEYPERSONS

The ratio of Apprentices to Journeypersons normally shall not exceed one apprentice to every one journeyperson employed. Exceptions for specific occupations may occur with the approval of the Provincial Apprenticeship Board.

# 12.0 RELATIONSHIP OF THE PLAN OF TRAINING TO A COLLECTIVE BARGAINING AGREEMENT

Collective agreements take precedence over the conditions outlined in the plan of training.

#### 13.0 AMENDMENTS TO A PLAN OF APPRENTICESHIP TRAINING

A plan of training may be amended at any time by the Provincial Apprenticeship Board.

#### 14.0 EMPLOYMENT, RE-EMPLOYMENT AND TRAINING REQUIREMENTS

- 14.1 The plan of training requires Apprentices to attend regularly their place of employment.
- 14.2 The plan of training requires Apprentices to regularly attend training programs for that occupation as prescribed by The Provincial Apprenticeship Board.
- 14.3 Under the plan of training the employer is required; to keep each apprentice employed as long as work is available, and if the apprentice is laid off due to lack of work, to give opportunity to be re-employed before another is hired.
- 14.4 The employer will permit each apprentice to attend regularly training programs as prescribed by the Provincial Apprenticeship Board.

# 15.0 APPEALS TO DECISIONS BASED ON CONDITIONS GOVERNING APPRENTICESHIP TRAINING

Persons wishing to appeal any decisions based on the above conditions must do so in writing to the Minister of Education within 30 days of the decision.

# REQUIREMENTS FOR RED SEAL CERTIFICATION IN THE INDUSTRIAL MECHANIC (MILLWRIGHT) OCCUPATION

- 1. Evidence that the required work experiences outlined in this plan of training has been obtained. This evidence must be in a format that clearly outlines the experiences and a signature (s) of an appropriate person(s) attesting that these experiences have been obtained to the level required.
- 2. Normally, have a combination of training from an accredited training program and suitable work experience totalling 7200 hours

Or

Have a total of 9000 hours of suitable work experience.

- 3. Completion of a National Red Seal examination to be set at a place and time determined by the Industrial Training Division of the Department of Education.
- 4. Pay the appropriate examination fee.

## ROLES AND RESPONSIBILITIES OF STAKEHOLDERS IN THE APPRENTICESHIP PROCESS

Apprenticeship process involves a number of stakeholders playing significant roles in the training of apprentices. This section captures, in a broad sense, these roles and the responsibilities that result from them.

## **Apprentices**

to complete all required technical training courses as approved by the Provincial Apprenticeship Board.

to find appropriate employment

to complete all required work experiences in combination with the required hours.

to ensure that the work experiences are well documented

to approach apprenticeship training with an attitude and commitment that fosters the qualities necessary for a successful career as a qualified journeyperson.

to obtain the required hand tools as specified by the Board for each period of training of the apprenticeship program.

to provide feedback to Training Institutions, the Industrial Training Division and Employers in an effort to establish a process of continuous quality improvement.

#### **Employers**

to provide high quality work experiences in an environment that is conducive to learning.

to remunerate apprentices as set out in the Plan of Training or Collective Agreements.

to provide feedback to Training Institutions, Industrial Training Division and Apprentices in an effort to establish a process of continuous quality improvement.

where appropriate, to release apprentices for the purpose of returning to a training institution to complete the necessary technical courses.

to ensure that work experiences of the apprentices are documented.

## **Training Institutions**

to provide a high quality learning environment.

to provide the necessary student support services that will enhance an apprentices ability to be successful.

to participate with other stakeholders in the continual updating of programs.

## **Industrial Training Division**

to establish and maintain provincial program advisory committees under the direction of the Provincial Apprenticeship Board.

to promote apprenticeship training as a viable career option to prospective apprentices and other appropriate persons involved such as career guidance counsellor, teachers, parents, etc.

to establish and maintain a protocol with apprentices, training institutions, employers and other appropriate stakeholders to ensure the quality of apprenticeship training programs.

to ensure that all apprentices are appropriately registered and records are maintained as required.

to schedule all necessary technical training periods for apprentices to complete requirements for certification.

to administer provincial/interprovincial examinations.

## **Provincial Apprenticeship Board**

to set policies to ensure that the provisions of the Apprenticeship Training Act are implemented.

to ensure that advisory and examination committees are established and maintained.

to accredit institutions to deliver apprenticeship training programs.

to designate occupations for apprenticeship training and / or certification.



## SUGGESTED COURSE LAYOUT FOR THE INDUSTRIAL MECHANIC OCCUPATION

#### JOURNEYPERSON CERTIFICATION

#### WORK EXPERIENCE

ADVANCED LEVEL COURSES	
MW1140 - Conveyor Systems	5 Hrs.
MW1150 - Vibration Analysis	0 Hrs.
MW1160 - Alignment	0 Hrs.
MW1410 - Basic Lathes	0 Hrs.
WD1120 - Shielded Metal Arc Welding Fundamentals	0 Hrs.
MW1420 - Emergency Power Systems	
MW1430 - Engine Operations	0 Hrs.
MP1310 - AC/DC Fundamentals	0 Hrs.
PF1220 - Pump Installation	0 Hrs.
WA1120 - Fundamentals of Hydraulics and Pneumatics	0 Hrs.

#### WORK EXPERIENCE

ı		
	INTERSESSION	
	INTERSESSION OT1190 - Work Term	90 Hrs.
	SD1710 - Job Search Techniques	15 Hrs.
	PF1240 - Pump Maintenance	90 Hrs.

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I	SEMESTER TWO	
	WD1210 - Oxy-fuel Cutting and Welding	60 Hrs.
	MW1130 - Power Transmissions	90 Hrs.
	MW1500 - Stationary Power Tools	90 Hrs.
	TS1300 - Rigging	45 Hrs.
	MW1440 - Seals and Bearings	60 Hrs.
	PF 2210 - Valves	45 Hrs.
١	SP2330 - Quality Assurance/Quality Control	30 Hrs.
	SD1700 - Workplace Skills	30 Hrs.

SEMESTER ONE	
TS1150 - Mechanical Shop Fundamentals	90 Hrs.
TS1210 - Precision Measurement	60 Hrs.
MW1400 - Precision Layout	60 Hrs.
DR1740 - Basic Drawing and Sketching	75 Hrs.
WD1510 - Metallurgy Fundamentals	45 Hrs.
CM2150 - Workplace Correspondence	45 Hrs.
MR1210 - Customer Service	30 Hrs.
MC1050 - Introduction to Computers	30 Hrs.
SD1720 - Entrepreneurial Awareness	15 Hrs.

Program and Apprenticeship Registration

#### **COURSE OUTLINE -TS1150**

Name and Number: Mechanical Studies

**Descriptive Title**: Mechanical Shop Fundamentals

## **Description:**

This general studies course requires the use of safety equipment, tools, fasteners, shop equipment and facilities and manuals. It involves the development of safety practices in the operation and maintenance of shop tools, equipment and facilities.. It includes information on general safety regulations, occupational health and safety, and fire prevention and suppression.

Prerequisites: None

**Co-requisites**: None

**Credit Value:** 

## **Text book(s) / Software used by Lead Institution:**

#### **Course Aims:**

- 1. To gain an appreciation of the need for safety regulations in the operation and maintenance of shop tools, equipment and facilities
- 2. To be able to administer first aid and CPR
- 3. To develop an awareness of hazardous workplace materials

## **Course Objectives (Knowledge):**

- 1. List general workplace safety regulations
- 2. List fire safety regulations
- 3. Describe the operation and uses of different types of fire extinguishers
- 4. Explain the safety standards prescribed by the Occupational Health and Safety Regulations
- 5. Describe the use of the different types of precision measuring tools
- 6. Describe safety requirements for using hand tools and fasteners
- 7. Describe the different types of fasteners
- 8. Explain oxidation, corrosion, tensile strength and shear strength
- 9. Describe types of tubing and flaring tools and explain the application of each
- 10. Explain the purpose of threading taps and dies
- 11. Describe the types of fastener tools

- 12. Describe types and explain the uses of pullers, drivers and presses
- 13. Describe soldering tools, materials and applications
- 14. Describe methods of tinning and soldering
- 15. Describe types of solders
- 16. Describe the different types of power tools
- 17. Describe the different types of hydraulic tools
- 18. Describe safety requirements for using power tools
- 19. Describe types and explain applications of:
  - i. portable and stationary grinders
  - ii. grinding wheels
  - iii. grinding discs
  - iv. grinder dressers
  - v. rotary wire brushes
- 20. Describe the pliers (all types), screwdrivers (all types), wrenches (all types), clamps (all types) and vices (all types) used for fitting and assembling as per assigned information to within specifications required
- 21. Describe as per the assigned information, rivets, keys, nuts, screws, pins, splines, studs, bolts, snaprings, bonds (thread locking compounds), washers, lock wires and self-locking nuts

## Major Tasks / Subtasks (Skills):

- 1. Practice safety
  - a. Interpret occupational safety code
  - b. Apply safe work habits at all times
  - c. Use and maintain personal safety equipment
  - d. Implement exhaust control procedures
  - e. Use fire fighting equipment
  - f. Respect noise level regulations
  - g. Reduce factors that contribute to spontaneous combustion
  - h. Identify potential hazards to personal safety
  - i. Check for unsafe conditions
  - i. Report accident
- 2. Complete the appropriate St. John's Ambulance First Aid Course for this occupation.
  - Either a. Standard
  - or b. Emergency
- 3. Complete a Workplace Hazardous Materials Information Systems Course
- 4. Use and maintain gripping and turning tools, measuring devices and levels

- a. Use measuring tools (measuring tapes, rules, scale rules, calipers, micrometers, gauges, straight edges, plumb bobs, squares, and calculators) and levels
- b. Use pliers, screwdrivers, wrenches, torque multipliers, hammers and mallets and other gripping and turning tools
- c. Use torque wrench
- d. Use scribers and markers

## 5. Use and maintain flaring tools

- a. Single and double flare tubing
- b. Bend tubing
- c. Measure and cut tubing
- d. Use compression fittings
- e. Anneal tubing before flaring as may be necessary
- f. Test and inspect flared fittings

## 6. Use and maintain cutting tools

- a. Identify, maintain and use punches, chisels, files and saws
- b. Sharpen chisels and twist drills and drill bits
- c. Shape and sharpen a cold chisel
- d. Maintain and store cutting tools
- e. Cut sheet metal
- f. Make bench projects
- g. Cut bolts
- h. Drill and ream holes

## 7. Use and maintain threading devices

- a. Select and safely use proper tools for given job
- b. Maintain threading tools
- c. Make an internal thread
- d. Make and external thread
- e. Restore damaged thread
- f. Remove broken screw
- g. Use tap and drill chart

#### 8. Install fasteners

- a. Use and identify fasteners such as rivets, nails, wood screws, sheet metal screws, bolts, nuts, washers, masonry anchors and shields
- b. Describe specific uses for each fastener
- c. Recognize sizes of fasteners
- d. Rivet and soft solder lap joint in galvanized sheet
- e. Torque bolts
- f. Identify bolt grades
- g. Identify miscellaneous anchoring devices

- 9. Safely and effectively use, maintain and store pullers, drivers and presses
- 10. Solder metals
  - a. Select solder and heating unit
  - b. Solder wire connections, sheet metal, and copper fittings and tubing
  - c. Shut down and store equipment
- 11. Use power tools
  - a. Operate portable power tools
  - b. Operate treading machines
  - c. Operate power cleaning equipment
  - d. Operate hydraulic punches, pullers, drivers and presses
- 12. Grind and finish metals
  - a. Install grinding wheel disc and brush
  - b. Adjust tool rest
  - c. Dress grinding wheel
  - d. Safely and effectively operate stationary and portable grinders
  - e. Maintain equipment
- 13. Use explosive actuated tools
  - a. Select the proper tool for a specific use
  - b. Follow Occupational Health and Safety regulations
  - c. Choose the correct shot and fastener for the job
  - d. Apply safety practices while using explosive actuated tools
  - e. Fasten construction material to masonry and steel
  - f. Maintain and clean explosive actuated tools
- 14. Use and maintain compressed air system
  - a. Demonstrate safety precautions when using and maintaining compressors
  - b. Identify components of air controller (transformer)
  - c. Use and maintain air controller (transformer)
  - d. Use and maintain air and fluid hoses
- 15. Use and maintain shop equipment
  - a. jacks
  - b. shop cranes
  - c. chain hoists
  - d. steam cleaner
  - e. solvent cleaning tanks

## **Evaluation**:

Written reports and/or tests. Competence in simulated work.

## **Lead Institution**:

## **Development History**:

Date Developed: December 1993

## **Instructor's**

#### **COURSE OUTLINE - MW1500**

Name and Number: Machining

**Descriptive Title**: Stationary Power Tools

#### **Description:**

This machining course requires the use of tools and equipment, and materials and supplies. It involves using and maintaining specialized machining tools. It includes information on the operation of specialized machining tools and component parts.

Prerequisites: None

Co-requisites: None

**Credit Value: 3** 

## **Text book(s) / Software used by Lead Institution:**

#### **Course Aims:**

- 1. To develop the skills and knowledge required for operating specialized machining tools
- 2. To practice safety in potentially harmful situations

#### **Course Objectives (Knowledge):**

- 1. Explain purpose and use of drills, disc grinders, trouble light and extension cord, magnetic portable drills, versa mills and high speed pin grinders within manufacturer's instructions, specifications, and tolerances required
- 2. Explain the purpose of band saws and power hacksaws
- 3. Explain the purpose of portable power tools
- 4. Describe types and applications of reciprocating power hacksaw, rotary power saw, abrasive cut-off saw, contour cutting band saw, horizontal power saw, friction cutting band saw and cold cutting band saw
- 5. Describe the components of cut-off machines and explain the basic function of each
- 6. Explain the types of operations and the methods used to perform power saw operations
- 7. Describe the main components of contour cutting band saws and describe basic function of each
- 8. Explain types of operations performed on a contour cutting bank saw
- 9. Describe the types and applications of key-seaters

- 10. Describe components of keyseaters explain the basic function of each
- 11. Describe the parts of a twist drill
- 12. Describe drill sizes and speed requirements
- 13. Describe types and uses of reaming tools
- 14. Explain the purpose of cutting power tools

## Major Tasks / Subtasks (Skills):

- 1. Identify Machining Tools
  - a. maintain hand drills.
  - b. disc grinders.
  - c. trouble light and extension cord.
  - d. magnetic portable drills
  - e. versa mills and high speed pin grinders within manufacturer's instructions, specifications, and tolerances required.
- 2. Use stationary power saws
  - a. Use band saw
  - b. Use power hacksaw
  - c. Select power saw blades
  - d. Join band saw blades
  - e. Maintain tools and equipment
- 3. Use portable power saws
  - a. Use power tools, emphasizing different safety considerations
  - b. Maintain power tools
- 4. Set up and operate cut-off machines
  - a. Select and set up saw blades
  - b. Select correct speed
  - c. Weld band saw blade
  - d. Perform power saw operations:
    - i. Cut-off
    - ii. Contour
    - iii. Internal
    - iv. Slotting
    - v. Angular
  - e. Maintain power saws
  - f. Comply with safety rules
- 5. Set up and operate contour band saws
  - a. Identify, use and maintain contour cutting band saws
  - b. Comply with safety rules

- c. Select and set up correct blade for the operation
- d. Select correct speed
- e. Weld blade, when necessary
- f. Perform contour cutting operations:
  - i. Cut-off
  - ii. Contour
  - iii. Internal
  - iv. Slotting
  - v. Angular
- g. Comply with safety rules
- 6. Set up and operate key-seaters
  - a. Maintain keyseaters
  - b. Read and interpret safety rules
- 7. Set up and operate drill presses
  - a. Maintain drill presses
  - b. Set up and use work holding devices
  - c. Maintain work holding devices
  - d. Set up and use tool holding devices
  - e. Select and set up R.P.M., cutting feeds and cutting oil
  - f. Drill, ream, countersink, bore, counterbore, tap (alignment only) and spot face stock
  - g. Use drill presses
  - h. Maintain tools and equipment
- 8. Use and maintain twist drills, reamers, taps and dies
  - a. Sharpen twist drills to specified angles and clearances
  - b. Select drills, reamers, taps and dies with reference to speed, feed, material to be drilled and condition of machine as per assigned project specifications
  - c. Drill and ream materials as per assigned project specifications
  - d. Cut internal and external threads using taps and dies to project specifications
  - e. Restore damaged threads, internal and external, so that threads are reusable
  - f. Remove broken screw or tap without damaging internal threads
  - g. Maintain thread chasers, thread restorers, screw extractors, thread gauges, tap extractor and pipe extractor
  - h. Remove, clean, store in specified area, and maintain drills, reamers, taps and dies
- 9. Identify and select lubricants, cutting fluids, coolants and cleaning agents
  - a. Identify and select lubricants, cutting fluids and oils, coolants and cleaning agents
  - b. Mix soluble oils as per manufacturers directions to 100% accuracy
- 10. Drill materials

- a. Safely and effectively operate power drilling equipment (hammer and portable drill)
- b. Select and use cutting fluids
- c. Identify and select clamping devices
- d. Maintain drilling equipment

## 11. Cut metals (power)

- a. Safely and effectively use power operated saws, friction cut-off equipment and shears
- b. Maintain metal cutting power tools
- c. Identify and use abrasives

## **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

## **Lead Institution:**

## **Development History**:

Date Developed: February 1994

#### **Instructor's Notes:**

#### **COURSE OUTLINE - TS1210**

Name and Number: General Studies

**Descriptive Title**: Precision Measurement

## **Description**:

This general studies course requires the use of precision measuring instruments. It involves operating, maintaining and storing precision measuring instruments. It includes information on decimals, measuring systems, measurement conversion and purposes of precision measurement.

Prerequisites: None

Co-requisites: None

**Credit Value:** 

**Text book(s) / Software used by Lead Institution:** 

## **Course Aims:**

1. To develop the skills and knowledge required for making precision measurements

#### **Course Objectives (Knowledge):**

- 1. Describe types and explain the uses of semi-precision measuring tools such as combination, set, steel rule, trammels, dividers, keyset rule, inside and outside calipers, surface gauges, combination depth and hook rule, measuring tape, hermaphrodite calipers and short rule
- 2. Describe types and explain the use of precision measuring tools such as micrometers (all types), vernier calipers (all types), vernier level protractor, surface plates (all types), telescopic gauges, small hole gauges, depth gauges, precision square, machinists level, gauge blocks, cylindrical square, angle plates, height gauge, dial indicators (all types), sine bars, sine plate and toolmaker buttons
- 3. Solve problems on decimals
- 4. Solve problems using metric measurements
- 5. Solve problems on English/Metric conversions

#### Major Tasks / Subtasks (Skills):

1. Use and maintain precision and semi-precision measuring tools

- a. Identify and explain the purpose of the given measuring tools
- b. Measure outside and inside diameters
- c. Measure projection and depth
- d. Measure runout, endplay and backlash
- c. Maintain measuring tools

## **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

## **Lead Institution:**

## **Development History**:

Date Developed: February 1994

#### **Instructor's Notes:**

#### **COURSE OUTLINE - DR1740**

Name and Number: Drafting 1110

**Descriptive Title:** Basic Drawing and Sketching

## **Description:**

This drafting course requires the use of basic drawings, specifications, bills of materials, drawing instruments and facilities, and CAD software and hardware. It involves reading basic drawings and diagrams, sketching, interpretation of specifications, and operating the CAD system. It includes information on sketching techniques, types of drawings, and CAD commands.

Prerequisites: None

**Co-requisites**: None

**Credit Value:** 

**Text book(s) / Software used by Lead Institution:** 

#### **Course Aims:**

1. To develop the skills and knowledge required to read drawings and sketch views.

#### **Course Objectives (Knowledge):**

- 1. Describe the alphabet of lines
- 2. List the basic drawing symbols
- 3. Explain what is meant by quality of lines
- 4. Describe metric, mechanical, architectural and civil scales
- 5. Describe the different types of pencil lead grades
- 6. Describe letter types
- 7. Describe lettering instrument types
- 8. Explain spacing, sizes and lettering techniques
- 9. Describe different view orientations
- 10. Describe obliques, isometrics and perspectives
- 11. Explain sketching techniques
- 12. Explain main view and possible views
- 13. Describe the six principle views
- 14. Explain association of surfaces

- 15. Explain matching pictorials
- 16. Describe types of dimensions and lines used
- 17. Explain the rules of dimensioning
- 18. Explain the various methods of producing lines
- 19. Describe the purpose and types of sectional views
- 20. Explain conventions associated with sectional views such as symbols, cutting plane lines, broken-out lines, etc.
- 21. Identify standard drawing symbols used on electrical, hydraulic and pneumatic drawings
- 22. Identify colour codes used for electrical, hydraulic and pneumatic schematics
- 23. Explain the purpose and methods of dimensioning
- 24. Explain intersections and developments
- 25. Explain graphs reticulation
- 26. Explain the functions of the CAD system

## Major Tasks / Subtasks (Skills):

- 1. Construct geometric shapes and lines
  - a. Draw lines to scale
  - b. Scale lines
  - c. Divide lines into equal parts
  - d. Bisect lines
  - e. Construct angles
  - f. Bisect angles
  - g. Construct concave and convex curves
  - h. Construct circles, arcs, tangents, ellipses, polygons, etc.
- 2. Sketch orthographic projections
  - a. Visualize object
  - b. Select views
  - c. Layout sketch
  - d. Sketch projection
  - e. Dimension sketch
  - f. Make notations
- 3. Sketch sectional views
  - a. Locate section
  - b. Select type of view
  - c. Determine scale
  - d. Sketch view
  - e. Dimension sketch
  - f. Make notations
- 4. Sketch primary auxiliary views

- a. Visualize the view
- b. Layout the sketch
- c. Sketch view
- d. Dimension sketch
- e. Make notations
- 5. Identify information from blueprints and drawings
  - a. Visualize views and projections
  - b. Identify information from schematic diagrams, assembly drawings, views, feeder maps, etc.
  - c. Identify sequence of fabrication according to blueprint
  - d. Identify cut of materials from sketches
  - e. Interpret horizontal, vertical, curved, inclined lines, fillets, and radii on working drawings
  - f. Identify dimensions of holes, cylinders, circles, angles and arcs

Choose the appropriate drawings from 6, 7, and/or 8 for this occupation

- 6. Read mechanical drawings
  - a. Read welding drawings, hydraulics and pneumatics drawings, sheet metal drawings and piping drawings
  - b. Read and apply information from cut-away drawings
- 7. Read electrical drawings
  - a. Read schematic diagrams, flow diagrams, point-to-point diagrams, wireless diagrams and highway diagrams
- 8. Read architectural and structural drawings
  - a. Read plot plan, foundation plans, floor plans, details, elevations and sections
- 9. Interpret specifications
  - a. Interpret specifications
  - b. Identify tolerance specifications
  - c. Interpret specifications (company standards books)
- 10. Identify information from bill of materials
- 11. Operate the CAD system
  - a. Start up the system
  - b. Set up directories and manage files
  - c. Start AutoCAD
  - d. Operate the system

## **Evaluation**:

Written reports and/or tests. Competence in simulated work.

## **Lead Institution**:

**Development History**:

Date Developed: December 1993

**Instructor's Notes:** 

#### **COURSE OUTLINE - WD1210**

Name and Number: Welding

Descriptive Title: Oxy-Fuel Cutting and Welding

## **Description:**

This OFW course requires the use of welding equipment and accessories, materials and supplies and safety equipment. It involves setting up OFW equipment; preparing, cutting and welding metal; and shutting down, disassembling and storing equipment. It includes information on safety requirements, cylinder pressures, combustion and flames, storage and transporting of cylinders, and types of regulators.

Prerequisites: None

**Co-requisites**: None

**Credit Value:** 

## **Text book(s) / Software used by Lead Institution:**

#### **Course Aims:**

- 1. To develop the skills and knowledge required for welding metal structures with respect to various codes and standards
- 2. To practice safety in potentially harmful situations

## **Course Objectives (Knowledge):**

- 1. Describe oxy-fuel equipment and components
- 2. Explain lighting procedures and describe types of flame
- 3. Explain cutting procedures and equipment used
- 4. List metals that can be cut and metals that cannot be cut
- 5. Explain the procedure use to weld in a FLAT POSITION
- 6. Describe braze welding processes as applied to various metals including cast iron
- 7. Explain the purpose of filler metals in the brazing process
- 8. Describe type of flame adjustment for brazing
- 9. Explain the steps in oxy-fuel welding
- 10. Describe the types of metals that are suitable for the welding process
- 11. Explain the steps in oxy-fuel cutting
- 12. Describe types of flames, pressures and tip sizes and the application of each

## 13. Describe the principle of the brazing process

## Major Tasks / Subtasks (Skills):

- 1. Set-up and use welding equipment (OFW)
  - a. Demonstrate safety precautions when handling this equipment
  - b. Set up, adjust equipment and check for leaks
  - c. Light torch and make flame adjustments
  - d. Shut down equipment and place in designated location
- 2. Set up and use cutting equipment
  - a. Set up and adjust the cutting equipment for the assigned project
  - b. Cut mild steel 90° FREEHAND
  - c. Cut mild steel 90° GUIDED
  - d. Cut mild steel at a 30° BEVEL FREEHAND
  - e. Cut mild steel at a 30° BEVEL GUIDED
  - f. Cut regular and irregular shapes FREEHAND
  - g. Cut off bold and/or nut FREEHAND (optional)
- 3. Fusion weld flat (OFW)
  - a. Prepare metal for welding
  - b. Set up and adjust welding equipment
  - c. Run fusion welding beads
  - d. Weld mild steel single vee butt joint
  - e. Weld mild steel open-corner butt joint
  - f. Weld mild steel lap joint
  - g. Fuse weld sheet metal
- 4. Braze weld metals (OFW)
  - a. Prepare metal
  - b. Set up and adjust welding equipment
  - c. Tack weld metal
  - d. Braze weld tee joint (m.s. in flat position)
  - e. Braze weld butt joint (m.s. in flat position)
  - f. Prepare and bronze weld cast iron
  - g. Perform silver brazing
- 5. Assemble metals using brazing process
  - a. Operate oxy-fuel equipment to assemble metals using the brazing process
  - b. Prepare joints for brazing:
    - i. 3/4 copper tee with fittings
    - ii. tee joint (1/8x4x4 flat bar, m.s.)
  - c. Braze tee joint 1/8x1x4 copper to mild steel

d. Braze stainless steel tee joint (1/8x1x4"s.s.)

## **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

## **Lead Institution:**

## **Development History**:

Date Developed: December 1993

## **Instructor's Notes:**

#### **COURSE OUTLINE - TS1300**

Name and Number: General Studies 1300

**Descriptive Title:** Rigging

## **Description:**

This general studies course requires the use of rigging equipment, ladders, block and tackle, and safety equipment (harness, belt, lanyard). It involves installing, testing and maintaining rigging; and tying knots and splicing rope. It includes information on safety requirements, types of ropes, types of knots, slings, types of scaffolds, and types of ladders.

Prerequisites: None

Co-requisites: None

**Credit Value:** 

**Text book(s) / Software used by Lead Institution:** 

## **Course Aims:**

1. To develop the skills and knowledge required to install safe rigging

## **Course Objectives (Knowledge):**

- 1. List the Occupational Health and Safety Regulations for rigging
- 2. Describe the different types of ropes
- 3. List the different kinds of knots
- 4. Describe slings.
- 5. Describe the different types of scaffolds
- 6. Describe the different types of ladders
- 7. Describe methods of lead balancing
- 8. Describe the safety factors to be considered when using swing staging
- 9. Describe the proper procedures and equipment for handling heavy objects
- 10. Describe power scaffolding
- 11. Describe types and conditions of approved work platforms
- 12. Specify the use of screw jacks versus hydraulic units
- 13. Specify the use of elevators
- 14. Explain how suspended scaffolding is erected and when and how it is used
- 15. List safety rules for erecting and working on scaffolding (Safety in structural components)

- a. footboards
- b. putlogs
- c. braces
- d. ties
- e. planking
- f. scaffold brackets
- 16. Describe special problems of rolling and suspended scaffolding
- 17. Demonstrate the proper use of safety harness, safety belts, and lanyards.

## Major Tasks / Subtasks (Skills):

- 1. Use and maintain rigging equipment
  - a. Recognize and use hand signals
  - b. Recognize lifting capabilities
  - c. Recognize necessity for swing staging
  - a. Interpret occupational health and safety regulations
  - Select and install ladders
  - c. Install scaffolds
  - d. Demonstrate the safe and proper use of lifting equipment such as come-a-longs, chain falls, jacks, winches, overhead cranes, jacks, skids, cable tuggers, reeve blocks, slings and rope
  - e. Demonstrate proper use of knots
  - f. Use lifting attachments such as eye bolts and lifting lugs, beam clamps and crawlers, snatch blocks, spreader bars, shackles and screw jacks
  - g. Transfer loads using lifting equipment
  - h. Demonstrate the proper use of safety harness, safety belts, and lanyards.
- 2. Use and maintain overhead cranes
  - a. Safely and effectively use overhead cranes
  - b. Use proper lifting procedures
  - c. Use hoisting and/or crane signals
  - d. Use plate grab and/or slings
- 3. Use scaffolding and rigging
  - a. Erect section of tubular steel sectional scaffold
  - b. Describe adjustable tower scaffolding and advantages
  - c. Inspect scaffolding before using
  - d. Direct/assist in loading/unloading masonry units from trucks
  - e. Direct/assist hoisting masonry units to work stations

#### **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

**Lead Institution**:

**Development History**:

Date Developed: December 1993

**Instructor's Notes**:

#### **COURSE OUTLINE - WD1120**

Name and Number: Welding 1120

**Descriptive Title**: Shielded Metal Arc Welding Fundamentals

## **Description**:

This SMAW course requires the use of safety equipment, SMAW equipment and accessories, and materials and supplies. It involves setting up equipment, preparing and welding metal, shutting down equipment and testing the weld. It includes information on basic electricity, types of electrodes, types of welding machines, joint design and weld faults.

Prerequisites: None

Co-requisites: None

**Credit Value:** 

## **Text book(s) / Software used by Lead Institution:**

#### **Course Aims:**

- 1. To develop the skills and knowledge required for welding metal structures with respect to various codes and standards
- 2. To practice safety in potentially harmful situations

#### **Course Objectives (Knowledge):**

- 1. Define the terminology associated with welding methods
- 2. Describe the shielded metal arc welding process
- 3. List advantages and disadvantages of each arc welding process
- 4. Describe the potential discontinuities associated with welding processes
- 5. Explain appropriate inspection methods to locate discontinuities
- 6. Describe AC transformers, AC/DC rectifiers, DC generators, engine drive (gasoline, diesel) sources
- 7. Explain why correct electrode selection, current, polarity settings, arc length, travel speed, and electrode angles important are important for quality welds
- 8. Describe work and travel angles for weld metal deposition
- 9. Describe the five basic joint configurations
- 10. Describe applicable safety techniques
- 11. Describe the steps in the arc welding process

- 12. Describe the equipment used for arc welding
- 13. Describe basic classifications and applications of electrodes
- 14. Explain the purpose of given tools
- 15. Describe the characteristics of hot and cold rolled steel
- 16. Determine the size of various structural shapes
- 17. Explain proper procedures for handling heavy objects
- 18. Explain the types and uses of SMAW machines and components
- 19. Explain or describe carbon steel electrodes, classification of mild steel and low alloy steel electrodes, operator protection, basic machine and circuit theory, AC & DC, Arc Blow, duty cycle, rated amperage, thawing pipes, striking and maintaining arc, stringer and weave beads, faults, safety
- 20. Explain the procedure used for welding in a flat position with SMAW
- 21. Explain joint types, designs and terminology
- 22. Describe electrode types and sizes used for sheet metal welding
- 23. Describe the common joints used in sheet metal welding
- 24. Describe or explain electrode types for special applications, mild steel and low alloy electrodes, functions of flux coating, electrode identification, electrode prefix and suffix lettering system, identification of parent metal, welding position, power source, joint design and fit up, electrode diameter, metal properties, production efficiency, low hydrogen electrode, AWS and CSA electrode codes and champhertrode cutting
- 25. Describe hard surfacing using the SMAW and OAW processes. Describe the principles of surfacing, applications, kinds of wear, abrasion, impact, corrosion, surfacing materials and safety precautions

## Major Tasks / Subtasks (Skills):

- 1. Use measuring and layout tools
  - a. Measure length, width and thickness
  - b. Measure inside diameters
  - c. Measure outside diameters
  - d. Measure leg and throat of fillet welds
  - e. Maintain measuring and layout tools
- 2. Set up equipment (SMAW)
  - a. Set up SMAW equipment
  - b. Install a ground clamp and/or terminal lug
  - c. Maintain SMAW equipment
  - d. Install an electrode holder with a terminal lug or jack plug connector
  - e. Shut down and store equipment
- 3. Strike and maintain arc (SMAW)
  - a. Deposit a stringer bead
  - b. Deposit weave beads

- 4. Fillet weld flat (SMAW)
  - a. Strike and maintain an arc
  - b. Run stringer beads
  - c. Run weave beads
  - d. Weld joints:
    - i. tee
    - ii. lap
    - iii. corner
- 5. Butt weld plate flat (SMAW)
  - a. Run stringer beads
  - b. Run weave beads
  - c. Weld single V butt joint
  - d. Perform guided bend test
- 6. Weld sheet metal (SMAW)
  - a. Weld 16 gauge mild steel semi-vertical position, travel down:
    - i. corner joint
    - ii. butt joint
    - iii. tee joint
    - iv. lap joint
    - v. edge joint
- 7. Weld using various electrodes
  - a. Operate larger diameter electrodes for high speed deposit of quality welds on a production basis
  - b. Demonstrate the proper setting for a variety of electrodes
- 8. Apply surfacing
  - a. Set up equipment and prepare project
  - b. Select surfacing material
  - c. Apply surfacing

(SUGGESTED PROJECT: Apply austenetic or semi-austenetic surfacing material to wearing surface of dipper tooth using SMAW process, tooth may be simulated if necessary)

#### **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

#### **Lead Institution:**

**Development History**:

Date Developed: December 1993

### **COURSE OUTLINE- PF2210**

Name and Number: Piping and Heating 2210

**Descriptive Title**: Valves

## **Description**:

This course in piping fundamentals requires the use of tools and equipment, and materials and supplies. It involves selecting installing, operating, maintaining, testing and adjusting valves. It includes information on types of valves and component parts.

**Prerequisites**: None

Co-requisites: None

**Credit Value:** 

## **Text book(s) / Software used by Lead Institution:**

#### **Course Aims**:

- 1. To develop the skills and knowledge required for installing and maintaining valves with respect to various codes and standards
- 2. To practice safety in potentially harmful situations
- 3. To develop an appreciation for conservation and environmental issues

### **Course Objectives (Knowledge):**

1. Describe the application and operation of butterfly, pinch, check, globe, foot, safety, pressure reducing, relief, directional, knife, gate, metering and reversing valves

- 1. Install, inspect and repair valves
  - a. Select gate valves, globe valves, check valves, safety valves, and pressure reducing valves
  - b. Disassemble and assemble a variety of valves including, globe, gate, safety, and check valves ranging in size from 1/4" 10"
  - c. Remove and replace packing around stems of valves
  - d. Construct a pressure reducing station and bypass arrangement to include, two gate valves, globe valve, safety valve, and pressure reducing valve

# **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

# **Lead Institution:**

# **Development History**:

Date Developed: February 1994

Name and Number: Hydraulics/Pneumatics 1120

**Descriptive Title**: Fundamentals of Hydraulics and Pneumatics

## **Description:**

This course in hydraulics and pneumatics requires the use of basic tools, shop equipment and test equipment. It involves disassembling and reassembling hydraulic and pneumatic systems; and inspecting, testing and repairing/replacing component parts and making adjustments. It includes information on the operation of different types of hydraulic and pneumatic systems and component parts.

Prerequisites: None

**Co-requisites**: None

**Credit Value:** 

# **Text book(s) / Software used by Lead Institution:**

### **Course Aims:**

- 1. To develop the skills and knowledge required for maintaining and repairing hydraulic and pneumatic systems
- 2. To develop the skills to use service information effectively
- 3. To practice safety in potentially harmful situations
- 4. To develop an appreciation for environmental protection.

# **Course Objectives (Knowledge):**

- 1. Describe standard hydraulic symbols and schematics
- 2. Describe hydraulic reservoirs, strainers, filters (felt, mesh and magnetic types) and magnetic plugs and explain their function
- 3. Describe construction of lines, seals and fittings
- 4. Describe the operation and construction of hydraulic pumps and circuits
  - i. gear
  - ii. vane
  - iii. rotor
  - iv. piston
- 5. Describe the operation and construction of hydraulic motors and circuits

- 6. Describe type and construction of hydraulic cylinders and seals
- 7. Describe types and construction of hydraulic accumulators
- 8. Describe types and construction and explain the operation of hydraulic control valves
  - i. spool
  - ii. make-up
  - iii. flow divider
  - iv. by-pass
  - v. safety devices
  - vi. non-return
- 9. Explain the principles of hydraulics
- 10. Describe type and construction, and explain the operation of air compressors
- 11. Describe type and construction, and explain the operation of control valves
- 12. Describe type and construction, and explain the operation of reservoirs, separators, filters, and piping
- 13. Describe the procedure used when filling and bleeding hydraulic systems
  - a. Identify and describe open and closed center hydraulic circuits
  - b. Identify and describe open and closed loop hydrostatic drive systems
- 14. Describe the operating principles of piston air compressors
- 15. Describe types of compressors and components
- 16. Describe types of hydraulic and pneumatic lines and fittings and explain their applications

- 1. Replace hydraulic filters, strainers and magnetic plugs
  - a. Remove and replace hydraulic filters and magnetic plugs
  - b. Service reservoir, pressure/vacuum valve
  - c. Service components
- 2. Service hydraulic lines, seals and fittings
  - a. Visually examine tubing run to determine need for repairs
  - b. Measure, cut, bend, install and secure tubing or tubing runs
  - c. Identify signal lines
  - d. Test system for leaks, continuity or blockage
  - e. Select tubing and fittings
  - f. Make solder or flared connections
  - g. Fabricate replacement hose and fittings
  - h. Inspect and remove components
  - i. Replace components
  - j. Secure system while components are out of service
  - k. Consult with operator before disconnecting any line
- 3. Service, repair/replace hydraulic pumps and motors

- a. Remove, disassemble, clean, inspect, assemble and test pumps
- b. Repair/replace pump
- c. Test pressure and flow of pumps
- d. Remove, repair/replace hydraulic motors
- 4. Service hydraulic cylinders and accumulators
  - a. Operationally check hydraulic cylinder
  - b. Remove, repair and/or replace hydraulic cylinder
  - c. Adjust cylinder packings
  - d. Operationally check, remove, repair and/or replace accumulator
  - e. Recharge accumulator
- 5. Replace hydraulic control valves and seals
  - a. Use specified procedures to identify defective components
  - b. Remove, disassemble, clean, inspect, reassemble and test valves
  - c. Replace valves and seals
- 6. Service compressors, safety valves and gauges
  - a. Check operating cycle
  - b. Inspect, remove, and replace defective components
- 7. Fill and bleed hydraulic system
  - a. Drain and flush system
  - b. Refill and bleed system
- 8. Repair/replace pneumatic systems
  - a. Repair/replace components of air distribution systems and air line controls such as filters, regulators, lubricators, drains, air receivers, and dryers
  - b. Repair/replace pneumatic linear actuators
  - c. Repair/replace pneumatic motors
  - d. Repair/replace pneumatic valves
  - e. Maintain repair and adjust portable air tools
  - f. Repair/replace air compressors and accessories of various types (reciprocating, screw, lobe, vane, etc.)
  - g. Repair/replace piping tubing and associated fittings
- 9. Diagnose hydraulic systems problems
  - a. Inspect system
  - b. Operationally check system
  - c. Remove and replace filters
  - d. Check and adjust oil levels
  - e. Test and adjust maximum system pressure
  - f. Test and correct pump efficiency

- g. Conduct cylinder drift tests, and correct problems
- h. Conduct cycle tests, and correct problems
- i. Flow-test system, and correct problems

### 10. Troubleshoot pneumatic systems

- a. Recognize and troubleshoot system malfunctions caused by components of the air distribution systems and air line controls such as filters, regulators, lubricators, drains, air receivers, and dryers
- b. Troubleshoot pneumatic linear actuator problems
- c. Troubleshoot pneumatic motor problems
- d. Recognize and troubleshoot system malfunctions caused by pneumatic valves
- e. Assist in or troubleshoot air logic control circuits
- f. Assist in or troubleshoot electro-pneumatic control systems
- g. Troubleshoot air compressor problems

# 11. Use and maintain compressed air system

- a. Demonstrate safety precautions when using and maintaining compressors
- b. Identify components of air controller (transformer)
- c. Use and maintain air controller (transformer)
- d. Use and maintain air and fluid hoses

# 12. Repair and maintain compressors

- a. Check pressure output
- b. Replace piston rings (reciprocating) if worn
- c. Clean, reseat or replace valves
- d. Check bearing clearance and replace if wear exceeds specifications
- e. Check and replace, if necessary, any timing gears or chains
- f. Check and machine or replace any mainshafts or crankshafts
- g. Hone cylinder bores to remove any ridges or burrs
- h. Replace all gaskets and seals wherever there is a potential leak
- i. Maintain the right type and amount of lubricants
- j. Check relief valves
- 1. Clean or replace air and oil filters
- m. Keep intercoolers and aftercoolers free from dirt

### **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

#### **Lead Institution:**

**Development History**:

Date Developed: February 1994

Name and Number: Industrial Mechanics

**Descriptive Title**: Seals and Bearings

## **Description:**

This course in industrial mechanics requires the use of basic tools and equipment and materials and supplies. It involves removing, selecting, installing and maintaining seals and bearings. It includes information on different types of seals, bearings and lubricants.

**Prerequisites**: TS1210

Co-requisites: None

Credit Value: 4

## **Text book(s) / Software used by Lead Institution:**

## **Course Aims**:

- 1. To develop the skills and knowledge required for installing and maintaining seals and bearings
- 2. To practice safety in potentially harmful situations

### **Course Objectives (Knowledge):**

- 1. Describe types of gasket materials
- 2. Describe and specify the use of anti-friction bearings
- 3. Explain the causes of anti-friction bearing failure
- 4. Describe and specify the use of friction type bearings and bushings
- 5. Explain the causes of friction bearing failure
- 6. Describe the construction of friction type bearings
- 7. Describe and specify the use of oil seals
- 8. Describe and specify the use of "O" rings
- 9. Describe and specify the use of mechanical seals
- 10 Describe seal material to suit substance handled
- 11. Describe the types, purposes and characteristics of lubricating oils and greases
- 12. Explain the use of Manual Oil and Grease Lubrication

- 1. Fabricate and replace gaskets
  - a. Select gasket materials
  - b. Cut out and replace gaskets
  - c. Demonstrate ability to fabricate gaskets accurately using layout, dye or hammer methods
- 2. Replace anti-friction bearings
  - a. Check bearing clearances and replace as required
  - b. Check bearing temperature
  - c. Remove and replace anti-friction bearings
- 3. Replace friction bearings and bushings
  - a. Remove and replace friction bearings and bushings
  - b. Check bearing contact using bluing method
  - c. Check bearing clearance using lead wire or plasti-gauge
  - d. Scrape bearing to precision fit
  - e. Design oil grooves and bearing chamber
  - f. Check for most efficient lubrication method
- 4. Replace oil seals
  - a. Remove and replace oil seals
  - b. Replace "O" rings
  - c. Select proper seals to suit modern synthetic oils
  - d. Select correct seals for high temperature applications
  - e. Select seals for pressures higher than average
  - f. Select seals for extremes of contamination
- 5. Replace mechanical seals
  - a. Follow specifications on spring tension setting
  - b. Select seal to suit dry or wet surface contact conditions
  - c. Remove and install mechanical seals
- 6. Apply advanced bearing theory
  - a. Select special bearings to suit specific axial thrust conditions with consideration being given to method of installation and/or removal
  - b. Select bearings for combinations of load and speed
  - c. Select bearings for special housing design where radial space may be minimal eg: heavy duty double-row needle
  - d. Select bearing housing to suit angle of radial pull
  - e. Select bearing for special lubrication methods eg: pressure feed for heavy industrial machines
- 7. Troubleshoot seals and bearings

- a. Check hardness of seals
- b. Check spring tensions on seals
- c. Compare bearing clearances with recommended specifications
- d. Check to prevent failure caused by shaft conditions:
  - i. shaft oversize
  - ii. shaft undersize
  - iii. shaft out of round
  - iv. shaft with irregular surfaces
  - v. shoulders too high or low
  - vi. shaft misaligned
- e. Check for wear on seals
- f. Check for right type of lubrication
- 8. Select and use lubricants
  - a. Use lubricating oils and greases
  - b. Use and maintain lubrication equipment

#### **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

## **Lead Institution:**

## **Development History**:

Date Developed: February 1994

Name and Number: Industrial Mechanics 1130

**Descriptive Title**: Power Transmissions

## **Description**:

This course in industrial mechanics requires the use of tools and equipment, and materials and supplies. It involves disassembling and reassembling, installing, aligning and maintaining power transmissions. It includes information on the operation of power transmissions and component parts.

**Prerequisites**: MW1440

Co-requisites: None

**Credit Value:** 

# **Text book(s) / Software used by Lead Institution:**

## **Course Aims:**

- 1. To develop the skills and knowledge required for installing and maintaining power transmissions
- 2. To practice safety in potentially harmful situations

## **Course Objectives (Knowledge):**

- 1. Describe the uses of gears
- 2. Describe the use of motor bases and foundation plates
- 3. Describe purpose of V-belts and pulleys
- 4. Describe the use of variable speed pulleys
- 5. Describe purposes of sprockets and chains
- 6. Describe purpose of coupling types
- 7. Describe the use of Fluid Couplings
- 8. Describe the use of clutches and brakes

- 1. Maintain gear and gear reducers
  - a. Disassemble gear reducer

- b. Clean and check a gear reducer
- c. Assemble gear reducer
- d. Select lubricant to suit operating conditions
- 2. Maintain and align v-belts and pulleys
  - a. Inspect V-belts and pulleys
  - b. Select V-belts and pulleys
  - c. Install and align V-belts and pulleys
- 3. Maintain and align sprockets and chains
  - a. Inspect sprockets and chains
  - b. Install and align sprockets and chains
  - c. Select special pitch and design of chain to suit specific conditions
- 4. Install and inspect mechanical couplings
  - a. Inspect coupling
  - b. Install and align coupling
  - c. Select correct fluid for coupling
  - d. Check manufacturers specifications for different methods of checking fluid levels according to design
  - e. Maintain output speed mechanism, where applicable
  - f. Follow special alignment methods
- 5. Install and maintain clutches and brakes
  - a. Select clutch and/or brake to suit speed and load conditions
  - b. Install clutch with proper spacing, adjustment, clearances and tensions
  - c. Install brakes
  - d. Check for allowable wear and replace, if required (friction plates, brake liner, linkages, etc.)
  - e. Protect from dirt, oil, etc. Clean as required
  - f. Check for right direction of rotation where applicable
- 6. Troubleshoot power transmissions
  - a. Check gears for excessive wear
  - b. Check performance of oil in reducers, change type if necessary
  - c. Check for excessive wear on bearings
  - d. Check for change in temperature, noise or vibration
  - e. Check V-belts for looseness, glazing, presence of any type of liquid causing slippage or deterioration. Adjust where necessary
  - f. Check belts for turnover. Change accordingly
  - g. Check pulley groove wear
  - h. Check pulley alignment
  - i. Check chain for looseness. Adjust, shorten or replace as necessary

- j. Check overall chain drive performance. Modify if necessary
- k. Check sprocket tooth wear, key and hub condition, alignment, etc.
- 1. Check couplings, clutches, and brakes for wear, looseness, alignment and/or adjustment
- m. Check motor hold-down bolts for any possible looseness
- n. Check shafts for any misalignment bending from overload, looseness, or wear

### **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

## **Lead Institution:**

# **Development History**:

Date Developed: February 1994

Name and Number: Industrial Mechanics 1140

**Descriptive Title**: Conveyor Systems

## **Description**:

This course in industrial mechanics requires the use of tools and equipment, and materials and supplies. It involves disassembling and reassembling, installing, aligning and maintaining conveyor systems. It includes information on the operation of conveyor systems and component parts.

**Prerequisites**: MW1130

Co-requisites: None

**Credit Value:** 

## **Text book(s) / Software used by Lead Institution:**

## **Course Aims:**

- 1. To develop the skills and knowledge required for installing and maintaining conveyor systems
- 2. To practice safety in potentially harmful situations

## **Course Objectives (Knowledge):**

- 1. Describe the use of different types conveyor systems
- 2. Describe the use of feeders, backstops, tripper cars, hoppers and feed cutters, bucket conveyor components, chain conveyors, screw conveyors and vibrating screens
- 3. Describe the basic conveyor system
- 4. Describe the purpose of idlers and rollers
- 5. Describe purpose of conveyor skirting
- 6. Describe the purpose of mechanical splices
- 7. Describe the use of cold splicing
- 8. Describe the purpose of vulcanizing conveyor belts
- 9. List individual machines and components

- 1. Inspect and align conveyor
  - a. Inspect conveyor and components
  - b. Align conveyor and components
- 2. Maintain and replace idlers and rollers
  - a. Maintain idlers and rollers
  - b. Repair and replace idlers and rollers
- 3. Maintain and replace conveyor skirting
  - a. Inspect and adjust conveyor skirting
  - b. Replace and adjust skirting
- 4. Install mechanical splices
  - a. Inspect cold splicing
  - b. Select size and type of fastener to suit belt load and flexibility
  - c. Cut belt ends at required angle
  - d. Install mechanical splice
- 5. Identify and inspect bonded splices
  - a. Inspect vulcanizing conveyor belts
- 6. Troubleshoot conveyor systems
  - a. Inspect for belt run-off at any major pulley
  - b. Inspect belt for misalignment
  - c. Inspect for belt side-travelling on carry and return idlers
  - d. Inspect mechanical splices
  - e. Inspect for belt slippage on drive pulley
  - f. Inspect vulcanized splice
  - g. Inspect chain for slackness
  - h. Inspect sprockets for worn or broken teeth
  - i. Inspect for cause of plugged chutes
  - j. Inspect for loose buckets on elevator
  - k. Inspect boot pulley
  - 1. Inspect for screw conveyor binding
  - m. Inspect for plugged pipes in pneumatic conveyor
  - n. Inspect pressure and freedom of air flow in pneumatic conveyor
  - o. Inspect sprocket and chain condition on roll-case drive
  - p. Inspect lift and lower mechanisms on chain transfer tables
  - q. Inspect general condition of blower for pneumatic conveyor
- 7. Preform preventative maintenance
  - a. Do necessary Inspects for any signs of deterioration eg: noises, vibrations, unbalance, any visible wear signs

- b. Adjust, replace or perform any other service necessary to prevent major overhaul
- c. Schedule shut downs for major repairs
- d. Keep record of time between repair or replacement of parts
- f. Note any additions, deletions or modifications of parts or whole units

# 8. Walking Beams

## **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

# **Lead Institution**:

# **Development History**:

Date Developed: February 1994

Name and Number: Industrial Mechanics 1150

**Descriptive Title**: Vibration Analysis

## **Description:**

This course in industrial mechanics requires the use of tools and equipment, and materials and supplies. It involves analyzing vibration and balancing and aligning machinery. It includes information on the operation of balancing and alignment equipment.

**Prerequisites:** MW1140

Co-requisites: None

**Credit Value:** 

**Text book(s) / Software used by Lead Institution:** 

#### Course Aims:

- 1. To develop the skills and knowledge required for vibration analysis and machine balancing
- 2. To practice safety in potentially harmful situations

### **Course Objectives (Knowledge):**

### Major Tasks / Subtasks (Skills):

- 1. Perform machine balancing
  - a. Check, with probe and indicator, the amount of vibration on the axial, radial and vertical planes. Record readings
  - b. Determine the possibility of looseness in bearings or hold-down bolts that might cause major vibration
  - c. Compare machine frequencies in surrounding areas for possible amplification of combined vibrations
  - d. Add trial weights where applicable
  - e. Run machine again, checking for change in vibration
  - f. Calculate weight necessary to correct problem
  - g. Draw vectors to determine position of final exact weight to correct problem

# 2. Perform vibration analysis

- a. Set up equipment
- b. Perform axial, vertical and horizontal readings
- c. Determine the direction of highest vibration
- d. Determine the source of vibration by application of xy plot (amplitude/frequency)
- e. Determine frequency of vibration
- f. Differentiate between looseness, bent shaft, misalignment and balance
- 3. Prepare preventative maintenance schedules
  - a. Do necessary checks for any signs of deterioration, eg: noises, vibrations, unbalance, any visible wear signs.
  - b. Adjust, replace or perform any other service necessary to prevent major overhaul.
  - c. Be aware of:
    - i. machine and component list
    - ii. scheduling shutdowns for maintenance
    - iii. keeping records concerning parts replacement
    - iv. any additions, deletions or modifications of parts or whole units

#### **Evaluation:**

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

#### **Lead Institution:**

### **Development History**:

Date Developed: February 1994

Name and Number: Industrial Mechanics 1160

**Descriptive Title**: Alignment

## **Description:**

This course in industrial mechanics requires the use of tools and equipment, and materials and supplies. It involves maintaining and replacing motors and aligning shafts using optical levelling and optical laser alignment equipment. It includes information on variable speed reduction units, optical levelling, optical laser alignment and shaft alignment techniques.

**Prerequisites**: MW1410

Co-requisites: None

**Credit Value:** 

**Text book(s) / Software used by Lead Institution:** 

### **Course Aims:**

- 1. To develop the skills and knowledge required for aligning shafts
- 2. To practice safety in potentially harmful situations

### **Course Objectives (Knowledge):**

- 1. Describe and explain the use of variable speed reduction units
- 2. Describe the methods used to align shafts and the reasons for same
- 3. Describe methods of removal, installation and alignment of motors
- 1. Describe laser equipment

- 1. Maintain and align shafts
  - a. Measure shaft
  - b. Dress shaft
  - c. Align shaft
- 2. Replace and align motors

- 3. Use optical laser alignment equipment
  - a. Set up equipment for alignment
  - b. Align machinery as required
  - c. Dismantle and store equipment
- 4. Use optical levelling equipment
  - a. Identify jig transit
  - b. Identify theodolite unit
  - c. Identify precision plummet
  - d. Identify centring tripod
  - e. Assemble units as required
  - f. Level equipment using optical levelling apparatus

## **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

## **Lead Institution:**

# **Development History**:

Date Developed: February 1994

Name and Number: Machining 1400

**Descriptive Title:** Precision Layout

## **Description**:

This machining course requires the use of tools and equipment, and materials and supplies. It involves precision layout of bench work. It includes information on the operation of computerized numerical controlled machining mills and component parts.

**Prerequisites:** TS1210

Co-requisites: None

**Credit Value:** 

**Text book(s) / Software used by Lead Institution:** 

#### Course Aims:

- 1. To develop the skills and knowledge required for laying out bench work
- 2. To practice safety in potentially harmful situations

### **Course Objectives (Knowledge):**

- 1. Explain the method and purpose of planning and laying out bench work
- 2. Explain methods and purposes of planning and laying out advanced machine shop work with emphasis on computerized set up and layout as per assigned information

- 1. Perform basic layout
  - a. Identify drawings and/or specifications to ensure their correlation to the job
  - b. Exhibit skill in the specific use and applications of layout tools
  - c. Maintain given tools as per instructions
  - d. Prepare reference edges, clean and prepare surface
  - e. Select and apply layout aids in accordance with type of material
  - f. Determine reference surface
  - g. Set up and secure work in most advantageous position
  - h. Select appropriate layout tools in accordance with nature of work and accuracy

- i. Measure, calculate, and scribe work
- 2. Perform advanced layout
  - a. Identify angle iron, channel iron, I-beam for base or framework layout
  - b. Layout and design tees, y's, elbow's, and reducer type connections

## **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

# **Lead Institution:**

# **Development History**:

Date Developed: February 1994

Name and Number: Machining 1410

**Descriptive Title**: Basic Lathes

## **Description**:

This machining course requires the use of tools and equipment, and materials and supplies. It involves using and maintaining lathes. It includes information on the operation of lathes and component parts.

**Prerequisites:** MW1500

Co-requisites: None

**Credit Value:** 

**Text book(s) / Software used by Lead Institution:** 

#### **Course Aims**:

- 1. To develop the skills and knowledge required for using and maintaining lathes
- 2. To practice safety in potentially harmful situations

## **Course Objectives (Knowledge):**

- 1. Define turning (straight), turning (taper), facing, drilling, reaming, countersinking, center drilling, threading, tapping, knurling, parting off, filing, polishing, boring and counterboring
- 2. Describe parts of the lathe
- 3. Describe work holding and steadying devices
- 4. Describe types and applications of engine lathes
- 5. Describe components of the engine lathe and explain the basic functions of each
- 6. Describe chucks, face plates, between centers, collets, draw bar, mandrels, steady rest, follow rest, pipe center, cat head, lathe dogs, live center and dead center
- 7. Describe boring bars, holders, sleeves, sockets, drill chuck and key, and tool posts
- 8. Describe facing and centring and explain the procedures used for each operation
- 9. Describe types of parallel turning and explain the procedures used for each
- 10. Describe methods used for alignment of work on lathe
- 11. Describe the types of tool bits and cutting devices and explain the principles involved
- 14. Describe the common types of jigs used in a machine occupation as per assigned information

### Major Tasks / Subtasks (Skills):

- 1. Use lathes
  - a. Use lathe as required
  - b. Maintain bearings, gears
  - c. Adjust belts where applicable and replace when necessary
  - d. Maintain engine lathe
  - e. Read and interpret safety rules
  - f. Set up and use work holding devices
  - g. Maintain work holding devices
  - h. Set up and use tool holding devices
  - i. Maintain tool holding devices
  - j. Perform facing
  - k. Perform centring
  - 1. Perform parallel, shoulder and form turning roughing, finishing, filing and polishing
  - m. Align work in lathe using chucks, face plate between centers, steady rests, collets, follower rests, cat heads, face plate and angle plate
  - n. Select and sharpen tool blanks of different varieties by offhand and precision grinding
  - o. Use tool bits
  - p. Remove and store tool bits

## 2. Perform fitting and assembling

- a. Use rivets, keys, nuts, screws, pins, splines, studs, bolts, snaprings, bonds (thread locking compounds), washers, lock wires and self-locking nuts
- b. Make a simple jig according to the supplied blueprint ensuring finished product will be within stated tolerances
- c. Use a jig on specified project demonstrating its safe and accurate use
- d. Examine the parts for accuracy and remove burrs, ensuring it is within tolerances and without burrs or sharp edges
- e. Disassemble, clean and store tools returning to specified storing location

### **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

### **Lead Institution:**

# **Development History**:

Date Developed: February 1994

Name and Number: Metallurgy 1510

**Descriptive Title**: Metallurgy Fundamentals

## **Description**:

This metallurgy course requires the use of hardenable steel, heating sources and temperature indicators. It involves shaping metal, determining heat ranges, applying heat, monitoring colour and temperature and quenching. It includes information on structure and properties of metals, heat treatment processes, production of materials, corrosion, expansion and contraction, millworking, casting, heat line bending, pre-heat and post-heat and alloying elements.

Prerequisites: None

Co-requisites: None

**Credit Value:** 

**Text book(s) / Software used by Lead Institution:** 

#### **Course Aims**:

- 1. To develop the skills and knowledge to conduct various heat treatment procedures on carbon steel
- 2. To develop an understanding of the effects of heat on metals and alloys

## **Course Objectives (Knowledge):**

- 1. Describe the types of materials currently used: steel, iron, aluminum, magnesium, copper, nickel, lead, and their alloys
- 2. Describe the process of producing iron and steel
- 3. Describe the physical, chemical and mechanical properties of steel, iron, aluminum, lead and their alloys
- 4. Describe solid state changes of materials
- 5. Explain why metals fail
- 6. List corrosion resistant materials
- 7. Describe the corrosive process affected by chemical and environmental factors for different materials
- 8. List appropriate materials for various environments

- 9. Describe the precautionary process to alleviate corrosion
- 10. Describe hardening, tempering, annealing, normalizing, stress relieving and recrystallization
- 11. Describe the influence of heat on the properties of materials
- 12. Explain when, how, and why the pre-heat, post-heat and preening applications are employed
- 13. Define the terminology associated with the millworking process including forging, casting and extrusion
- 14. Explain the application of forging, casting and extrusion
- 15. Describe how the metal properties are affected by the millworking process
- 16. Describe potential discontinuities associated with the millworking process
- 17. Describe appropriate methods of inspection to locate potential discontinuities
- 18. Define casting terminology
- 19. Describe the casting designs
- 20. Explain the applications of the casting process
- 21. Describe potential discontinuities associated with castings
- 22. Describe appropriate methods of inspection to locate potential discontinuities
- 23. Describe effects of contraction and expansion forces when cutting and welding
- 24. Describe methods to prevent or control distortion
- 25. Describe principle and method of flame straightening distorted structural members
- 26. Describe the mechanical properties of metals
- 27. Describe the effects of carbon and other common alloys on the heat treatment of metals
- 28. Describe the effects of heat on the micro-structure of metals
- 29. Describe the effects of different cooling mediums and cooling rates on the micro-structure of metals
- 30. Describe case hardening methods
- 31. Describe heat sources used for heat treating purposes
- 32. Describe the different welding processes

- 1. Allow for expansion and contraction
  - a. Use principles of expansion and contraction to remove corroded or sized machine parts
  - b. Make allowances for and correct distortion resulting from expansion and contraction occurring as a result of welding and cutting operations
  - c. Perform pre-heat requirements (flame and electrical)
  - d. Perform post-heat requirements (flame and electrical)
- 2. Select and heat treat metals
  - a. Use temperature indicators for heat treatment purposes
  - b. Carry out hardening and annealing procedure on medium to high carbon steel
- 3. Perform identification tests
  - a. spark test and colour code

- b. magnetic test and hardness test
- c. file test
- 4. Forge and form metals by hand
  - a. Determine the most practical heating source (oxy-acetylene heating equipment or small forging furnace)
  - b. Assemble the equipment and test it for safe operation
  - c. Ignite and adjust the heating equipment for efficient operation
  - d. Heat the work slowly and thoroughly to forging temperature
  - e. Forge the work into the required shape
  - f. Cool the work to place it in the condition required
  - g. Shut down the heating equipment and leave it in a safe condition

### **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

#### **Lead Institution:**

# **Development History**:

Date Developed: February 1994

Name and Number: Electrical 1310

**Descriptive Title**: AC/DC Fundamentals

## **Description**:

This course in electrical fundamentals requires the use of electrical tools, circuit components, and measuring instruments. It involves constructing circuits, taking measurements, reading scales and making calculations. It includes information on Ohm's Law and Kirchhoff's Laws; DC voltage, current and resistance; conductor sizes and resistivity, line voltage drop, open circuit voltage, electric power and energy, power loss, static electricity, electron theory, units and symbols; meter operations and utilization techniques, operational circuits, characteristics of conductors and insulators and system grounding: DC series and parallel circuits; magnetic fields, electromagnetism and electromagnetic induction; AC current and voltage, capacitance and inductance, AC circuits, AC power, power factor and vector analysis.

Prerequisites: None

Co-requisites: None

**Credit Value:** 

### **Text book(s) / Software used by Lead Institution:**

#### Course Aims:

- 1. To develop the skills and knowledge required to construct and test basic DC and AC circuits.
- 2. To practice safety in potentially harmful situations
- 3. To develop an appreciation for conservation and environmental issues

## **Course Objectives (Knowledge):**

- 1. Describe the operation of three wire circuits.
- 2. Explain minimization of voltage drop.
- 3. Solve problems on Ohm's Law and Kirchhoff's Law.
- 4. Explain conductor sizes and resistivity and line voltage drop.
- 5. Solve problems on power loss and voltage drop.
- 6. Explain static electricity and the electron theory.
- 7. Describe the use of electric meters.

- 8. Describe the characteristics of conductors and insulators.
- 9. Explain system ground.
- 10. Describe the reaction of inductors, capacitors, transistors and diodes to electric current
- 11. Diagram and label an emergency lighting system
- 12. Explain magnetic fields.
- 13. Explain electromagnetism and electromagnetic induction
- 14. Explain AC current and voltage
- 15. Describe single phase current and voltage
- 16. Describe capacitance and inductance.
- 17. Describe AC power and power factor.
- 18. Solve problems using vector analysis

- 1. Set up an Edison Three-Wire Circuit
- 2. Construct basic series and parallel circuits
  - a. Construct a series circuit
    - i. Measure voltage, current, resistance and power
    - ii. Troubleshoot circuit problems
  - b. Construct a parallel circuit
    - i. Measure voltage, current, resistance and power
    - ii. Troubleshoot circuit problems
  - c. Construct a series/parallel circuit
    - i. Measure voltage, current, resistance and power
    - ii. Troubleshoot circuit problems
- 3. Test and replace basic wiring components such as terminals, fuses, circuit breakers and resistors
- 4. Use VOM and DVOM to check circuit voltage
- 5. Use ammeter to check circuit amperage
- 6. Use VOM and DVOM to check circuit resistance
- 7. Construct basic AC circuits
  - a. Construct series AC circuits (R, RL, RC, and RLC)
    - i. Measure voltage, current and resistance
    - ii. Make calculations
    - iii. Troubleshoot circuit problems
  - b. Construct parallel AC circuits (R, RL, RC, RLC)
    - i. Measure voltage, current and resistance

- ii. Make calculations
- iii. Troubleshoot circuit problems
- c. Construct series/parallel AC circuits (R, RL, RC, RLC)
  - i. Measure voltage, current and resistance
  - ii. Make calculations
  - iii. Troubleshoot circuit problems

# 8. Use oscilloscope

- a. Specify the use of oscilloscopes
- b. Measure characteristics of sine waves
- c. Compare wave forms
- d. Apply oscilloscope to position from diagram
- e. Measure voltage of grounded and ungrounded system

### **Evaluation**:

Written reports and/or tests.

Competence in simulated work.

#### **Lead Institution:**

# **Development History**:

Date Developed: December 1993

Name and Number: Mechanics 1430

**Descriptive Title**: Engine Operations

## **Description**:

This course in engines requires the use of basic tools, shop equipment and test equipment. It involves compression testing and valve timing. It includes information on the operation of different types of engines and component parts.

Prerequisites: None

Co-requisites: None

**Credit Value:** 

Credit Transfer: Diesel Mechanics, Diesel Station Operator, Heavy Duty Repair, Motor

Vehicle Repair (Mechanical), Small Equipment Repair, Truck Transport

Repair

### **Course Aims**:

- 1. To develop the skills and knowledge required for maintaining and repairing engines
- 2. To develop the skills to use service information effectively
- 3. To practice safety in potentially harmful situations
- 4. To develop an appreciation for environmental protection.

## **Course Objectives (Knowledge):**

- 1. Describe major engine components
- 2. Describe types of engines
- 3. Describe basic engine terminology
- 4. Describe engine operating cycles
  - I. 4 Cycle Gasoline
  - ii. 4 Cycle Diesel
  - iii. 2 Cycle Gasoline
  - iv. 2 Cycle Diesel
  - v. Rotary
- 5. Describe valve timing mechanisms and explain setting procedure
- 6. Describe test equipment and explain testing procedure
- 7. Explain distributor timing
- 8. Describe engine noises and explain their causes
- 9. Describe engine vacuum
- 10. Describe external oil leaks and their causes

- 1. Set valve timing
  - a. Replace timing belt/chain
  - b. Set valve timing
- 2. Check engine compression (gasoline and diesel)
  - a. Remove spark plugs/injectors
  - b. Test compression:
    - I. gas engine
    - ii. diesel engine
  - c. Compare readings to indicate engine condition
  - d. Replace and torque spark plugs/injectors
  - e. Bleed injectors
- 3. Perform engine noise test
  - a. Use stethoscope to isolate noise
  - b. Listen to noises such as piston slap, carbon knock, etc.
  - c. Check with dealer to determine if noise is normal for this type of engine.
- 4. Test vacuum
  - a. Locate connectors
  - b. Check vacuum units using pump

- c. Check vacuum units using gauge
- d. Compare readings to diagnose problems
- 5. Check oil leaks
  - a. Visually inspect at gasket locations
  - b. Check leaks using dye and/or light

## **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

**Development History**: Date Developed: February 1994

Updated: July 1996

Name and Number: Mechanical 1420

**Descriptive Title**: Emergency Power Systems

## **Description**:

This course in power engineering requires the use of tools and equipment, test instruments and materials and supplies. It involves operation and preventative maintenance of emergency power systems. It includes information on types and operation of emergency power systems.

Prerequisites: MP1310, MW1420

Co-requisites: None

**Credit Value:** 

# **Text book(s) / Software used by Lead Institution:**

### **Course Aims:**

- 1. To develop the skills and knowledge required for the operation and maintenance of emergency power systems with respect to various codes and standards
- 2. To practice safety in potentially harmful situations
- 3. To develop an appreciation for conservation and environmental issues

## **Course Objectives (Knowledge):**

- 1. Explain the operation of gas and steam turbines
- 2. Explain the operation of gasoline and diesel internal combustion engines
- 3. Explain the operation of electric motors

- 1. Supply emergency power through the operation of auxiliary generating sets
  - a. Inspect and observe equipment, lubrication and fuel oil systems prior to start-up
  - b. Check cooling water supply by operating proper valves manually
  - c. Determine the strength of starting batteries by checking specific gravity of electrolyte with a hydrometer, and voltage by means of a voltmeter

- d. Complete check of engine generator by checking guards for proper placement and tightness of all parts
- e. Determine the main disconnect switch, field switch, exciter rheostat are all in the proper position
- f. Disconnect regular power source from system by opening switch on control of transfer switch
- g. Start diesel wit the aid of automatic starting circuit which is preset
- h. Adjust voltage by manipulation of the exciter rheostat as required
- i. Set frequency as required by adjusting controls of servo motors controlling the fuel injection rack
- j. Check diesel generator for vibration and noise while in operation
- k. Shut diesel down automatically after prescribed test period by restoring regular power source
- 1. Record and report any defects for repairs before placing unit in service again
- 2. Starts, stops and operates and maintains electric motors and lighting systems
  - a. Start, stop and maintain AC and DC electric motors
  - b. Start and stop electric systems from sub-stations and control centers
  - c. Operate high voltage DC conversion stations
  - d. Operate, test and maintain plant illumination systems

#### **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

### **Lead Institution:**

#### **Development History**:

Date Developed: February 1994

#### Instructor's Notes:

### **COURSE OUTLINE - PF1220**

Name and Number: Piping and Heating 1220

**Descriptive Title**: Pump Installation

## **Description**:

This course in piping fundamentals requires the use of tools and equipment, and materials and supplies. It involves selecting, installing, testing and adjusting pumps. It includes information on various types of pumps and component parts.

Prerequisites: None

Co-requisites: None

**Credit Value:** 

## **Text book(s) / Software used by Lead Institution:**

### **Course Aims:**

- 1. To develop the skills and knowledge required for the installation and maintenance of pumps with respect to various codes and standards
- 2. To practice safety in potentially harmful situations
- 3. To develop an appreciation for conservation and environmental issues

## **Course Objectives (Knowledge):**

- 1. Describe vane, radial piston, axial piston, vacuum, gear type, screw type, metering, multistage and lobe type pumps and explain their operation
- 2. Describe the operation and specify the use of fuel pumps
- 3. Describe the use of fuel pumps for mounting, g.p.h., rotation, speed and one or two pipe systems

## Major Tasks / Subtasks (Skills):

- 1. Install and align reciprocating pumps
  - a. Install shallow well domestic water pump system
  - b. Install water tank and accessories
  - c. Test water pump installation
  - d. Repair and reset pressure switch
  - e. Repair or replace pressure relief valve

- f. Replace cylinder sleeves
- g. Maintain oil levels as required
- h. Check for bearing wear
- f. Check discharge flow and/or pressure indicating general overall condition of pistons or rings (depending on design)
- g. Check for sticky or worn valves
- h. Check for overload conditions
- i. Check for roughness indicating cavitation

## 2. Install centrifugal pumps

- a. Install deep well centrifugal pumps
- b. Install deep well double pipe system
- c. Install deep well single pipe system
- d. Repair seal assembly
- e. Repair ejector
- f. Repair pressure regulator
- g. Replace air volume control
- h. Maintain correct oil or grease level
- i. Check bearing clearance
- j. Maintain required flow rate by adjusting RPMs or impeller spacing, where applicable
- k. Check shaft or impeller for wear
- 1. Check for leaks

### 3. Install and service fuel pumps

- 4. Install and service rotary pumps
  - a. Install and align rotary pumps
  - b. Check timing on lobe and screw types
  - c. Check for noises caused by wear while affecting timing
  - d. Maintain oil levels
  - e. Check for sticky or worn valves
  - f. Check for overheating
  - g. Check for roughness indicating cavitation

### **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

### **Lead Institution:**

### **Development History**:

Date Developed: February 1994

Industrial Mechanic		
Instructor's Notes:		

### **COURSE OUTLINE - PF1240**

Name and Number: Piping and Heating 1240

**Descriptive Title**: Pump Maintenance

## **Description**:

This course in piping fundamentals requires the use of tools and equipment, and materials and supplies. It involves operating, maintaining, testing and adjusting pumps. It includes information on various types of pumps and component parts.

**Prerequisites**: None

Co-requisites: None

**Credit Value:** 

**Text book(s) / Software used by Lead Institution:** 

#### **Course Aims**:

- 1. To develop the skills and knowledge required for the installation and maintenance of pumps with respect to various codes and standards
- 2. To practice safety in potentially harmful situations
- 3. To develop an appreciation for conservation and environmental issues

# **Course Objectives (Knowledge):**

- 1. Describe the purpose of various centrifugal pumps
- 2. Describe pump failures
- 3. Explain the function of mechanical seals

### Major Tasks / Subtasks (Skills):

- 1. Transfer liquids from and to various locations through the operation of pumps
  - a. Start, operate and stop steam and electrically driven, reciprocating, centrifugal, rotary gear and vacuum pumps
  - b. Maintain and repair steam and electrically driven, reciprocating, centrifugal, rotary, gear and vacuum pumps

- c. Start and stop electric driven single and multi-stage centrifugal pumps
- 2. Maintain pumps by cleaning, lubricating and repairing
  - a. Clean, inspect, lubricate, test and repair pumps, including reciprocating, mechanically driven, rotary, gear-type and vacuum pumps
  - b. Inspect, repair, align and lubricate drive and driven shafts and couplings
- 3. Maintain stuffing boxes
  - a. Identify packing
  - b. Remove packing and inspect shaft and stuffing box
  - c. Cut and replace packing and adjust gland
  - d. Check gland seal water, rate of flow and pressure
  - e. Check for leakage of any kind from stuffing box, other than clean gland-seal water of required amount

### **Evaluation**:

Written reports and/or tests.

Competence in simulated work and/or experiential endorsements.

### **Lead Institution:**

# **Development History**:

Date Developed: February 1994

# **Instructor's Notes:**



**COURSE NAME & NUMBER:** Workplace Correspondence CM2150

**DESCRIPTIVE TITLE:** Workplace Correspondence

**CALENDAR TITLE:** 

1.0 Type and Purpose Communications 2150 gives students the opportunity to

study the principles of effective writing. Applications include

letters, memos, and short report writing.

**2.0 Major Topics** Review of Sentence and Paragraph Construction; Business

Correspondence; Informal Report; Job Search Techniques.

PREREQUISITES: Nil

CO-REQUISITES: Nil

COURSE DURATION 45hrs

SUGGESTED TEXT/ LEARNING RESOURCES:

**Textbooks:** Business English and Communications, Fourth Canadian Edition, Clark,

Zimmer, et al., McGraw-Hill Ryerson, 1990

Student Projects and Activities for Business English and Communications,

Fourth Canadian Edition, Clark, et al., McGraw-Hill, 1990

Effective Business Writing, Jennifer MacLennon

Simon and Shuster Handbook for Writers, Second Edition, Troyka Lynn

Quitman, Prentice Hall

College English Communication , Third Canadian Edition, Stewart,

Zimmer, et al., McGraw-Hill Ryerson Limited, 1989

Business and Administrative Communication, Second Edition, Kitty O.

Locker, IRWIN, 1991

**References:** Pittman Office Handbook, Smith/Hay-Ellis

The Gregg Reference Manual, Fourth Canadian Edition, Sabin/O'Neill

McGraw Hill Handbook

**Other Resources:** Business Letter Business (Video), Video Arts

**Guest Speakers** 

Sell Yourself (Video)

#### **COURSE AIMS:**

1. To help students understand the importance of well-developed writing skills in business and in career development.

- 2. To help students understand the purpose of the various types of business correspondence.
- 3. To examine the principles of effective business writing.
- 4. To examine the standard formats for letters and memos.
- 5. To provide opportunities for students to practice writing effective letters and memos.
- 6. To examine the fundamentals of informal reports and the report writing procedure.
- 7. To provide an opportunity for students to produce and informal report.

#### **MAJOR TOPICS/TASKS:**

- 1.0 Review of Sentence and Paragraph Construction
- 2.0 Business Correspondence
- 3.0 Informal Report/Present Orally

#### **COURSE OUTLINE:**

- 1.0 Review of Sentence and Paragraph Construction
  - 1.1 Examining and applying principles of sentence construction
  - 1.2 Examining and applying principles of paragraph construction
- 2.0 Business Correspondence
  - 2.1 Examining the value of well-developed business writing skills
  - 2.2 Examining principles of effective business writing
  - 2.3 Examining business letters and memos
- 3.0 Informal Report

- 3.1 Examining the fundamentals of informal business reports
- 3.2 Applying informal report writing skills

### **LEARNING OBJECTIVES:**

- 1.0 Review of Sentences and Paragraph Construction
  - 1.1.1 Define a sentence and review the four types.
  - 1.1.2 Identify the essential parts of a sentence, particularly subject and predicate, direct and indirect object.
  - 1.1.3 Differentiate among phrases, clauses, and sentences.
  - 1.1.4 Explore the major concepts related to subject-verb agreement.
  - 1.1.5 Apply rules and principles for writing clear, concise, complete sentences which adhere to the conventions of grammar, punctuation, and mechanics.
- 1.2 Examine and Apply Principles of paragraph Construction
  - 1.2.1 Discuss the basic purposes for writing.
  - 1.2.2 Define a paragraph and describe the major characteristics of an effective paragraph.
  - 1.2.3 Write well-developed, coherent, unified paragraphs which illustrate the following: A variety of sentence arrangements; conciseness and clarity; and adherence to correct and appropriate sentence structure, grammar, punctuation, and mechanics.
- 2.0 Business Correspondence
  - 2.1 Examine the Value of Business Writing Skills
    - 2.1.1 Discuss the importance of effective writing skills in business
    - 2.1.2 Discuss the value of well-developed writing skills to career success
  - 2.2 Examine Principles of Effective Business Writing
    - 2.2.1 Discuss the rationale and techniques for fostering goodwill in business communication, regardless of the circumstances
    - 2.2.2 Review the importance of revising and proofreading writing
  - 2.3 Examine Business Letters and Memos

- 2.3.1 Differentiate between letter and memo applications in the workplace
- 2.3.2 Identify the parts of a business letter and memo
- 2.3.3 Explore the standard formats for business letters and memos
- 2.3.4 Examine guidelines for writing an acceptable letter and memo which convey: acknowledgment, routine request, routine response, complaint, refusal, and persuasive request, for three of the six types listed
- 2.3.5 Examine samples of well-written and poorly written letters and memos

# 3.0 Informal Report

- 3.1 Examine the Fundamentals of Informal Business Reports
- 3.1.1 Identify the purpose of the informal report
- 3.1.2 Identify the parts and formats of an informal report
- 3.1.3 Identify methods of information gathering
- 3.2 Apply Informal Report Writing Skills and Oral Reporting Skills
  - 3.2.1 Gather pertinent information
  - 3.2.2 Organize information into an appropriate outline
  - 3.2.3 Draft a five minute informal report
  - 3.2.4 Edit, proofread, and revise the draft to create an effective informal report and present orally using visual aids.

#### **RECOMMENDED EVALUATION:**

Required Pass Mark 70%

### **DEVELOPMENT HISTORY:**

Date Developed:

Date Revised: 1999 05 03

Name and Number: Customer Service MR1210

**Descriptive Title:** Customer Service

## **Summary Description:**

This course focuses on the role of providing quality customer service. It is important to have a positive attitude and the necessary skills to effectively listen and interpret customer concerns about a product, resolve customer problems, and determine customer wants and needs. Students will be able to use the skills and knowledge gained in this course to effectively provide a consistently high level of service to the customer.

Prerequisites: None

Co-requisites: None

**Suggested Duration:** 30 hrs

**Evaluation:** Theory and Practical Applications Require a Pass Mark of 70%.

### **Course Aims**:

1. To know and understand quality customer service

- 2. To know why quality service is important
- 3. To know and understand the relationship between "service" and "sales"
- 4. To understand the importance of and to demonstrate a positive attitude
- 5. To recognize and demonstrate handling of customer complaints

## **Course Objectives (Knowledge):**

## 1. Providing Quality Service

- Define quality service
- List the types of quality service
- Define Service vs. Sales or Selling
- Explain why quality service is important
- Identify the various types of customers
- Define customer loyalty

# 2. Determining Customers Wants and Needs

- List four levels of customer needs
- Identify important customer wants and needs
- Identify ways to ensure repeat business

# 3. Demonstrating a Positive Attitude

- List the characteristics of a positive attitude
- Explain why it is important to have a positive attitude
- List ways that a positive attitude can improve a customer's satisfaction
- Define perception
- Explain how perception can alter us and customers
- Understand how to deal with perception

# 4. Effectively Communicating with customers

- Describe the main elements in the communication process
- Identify some barriers to effective communication
- Define body language
- Explain how body language would affect customers
- Determine why body language is important
- Define active listening and state why it is important
- Describe the four components of active living
- Contrast good and bad listeners
- List and discuss the steps of the listening process

## 5. Effectively using Questioning Techniques

- List questioning techniques
- Write two example of an open question
- Perform a questioning and listening role play

## 6. Using the Telephone Effectively

- List the qualities of a professional telephone voice
- Explain why telephone skills are important
- Demonstrate effective telephone skills

## 7. Asserting Oneself: Handling Complaints and Resolving Conflict

Define assertiveness

- Define communication behaviors
- Relate assertions to effective communication
- Practice being assertive
- Understand the process of assertive guidelines for action
- Practice giving an assertive greeting
- Acknowledge multiple customers

# 8. Dealing with Difficult Customers

- Describe how you would deal with anger
- Complete a guide to controlling feelings
- Determine how you would feel dealing with an upset customer
- Suggest some techniques that might control your own feelings
- Understand leadership styles and the nature of organizations
- List ways to dealing with conflict / customer criticism
- Be aware of certain guidelines when confronting customers
- List ways of preventing unnecessary conflict with customers
- Review current skills and knowledge of customer service
- Develop a customer satisfaction improvement plan

### **COURSE OUTLINE - SP 2330**

Name and Number: QA/QC SP2330

**Descriptive Title**: Quality Assurance / Quality Control

## **Description**:

This general studies course requires the use of basic tools and equipment and materials and supplies. It requires controlling drawings and specifications and/or calibrating measuring devices in applicable occupations. It involves interpreting standards, controlling the acceptance of raw materials, controlling quality variables and documenting the process. It includes information on quality concepts, codes and standards, documentation, communications, human resources, company structure and policy, teamwork and responsibilities.

**Prerequisites**: None

**Co-requisites**: None

**Suggested Duration:** 30 Hrs

### **Course Aims**:

- 1. To develop the skills and knowledge required to apply quality assurance/quality control procedures
- 2. To develop an awareness of quality management principles and processes

# **Course Objectives (Knowledge):**

- 1. Describe the reasons for quality assurance and quality plans.
- 2. Explain the relationship between quality assurance and quality control.
- 3. Describe quality control procedures as applied to the production and checking of engineering drawings in applicable occupations.
- 4. Describe quality control procedures as applied to the acceptance and checking of raw materials.

- 5. Explain the role of communications in quality management.
- 6. Explain why it is important for all employees to understand the structure of the company and its production processes.
- 7. Explain how human resource effectiveness is maximized in a quality managed organization.
- 8. Explain the role of company policy in quality management.
- 9. Explain the purpose of codes and standards.
- 10. Explain the concepts of quality
  - a. cost of quality
  - b. measurement of quality
  - c. quality control and quality assurance
  - d. elements of quality
  - e. elements of the quality audit
  - f. quality standards
  - g. role expectations and responsibilities
- 11. Explain the structure of quality assurance and quality control
  - a. Define quality assurance, quality control and documentation terminology
  - b. Describe organizational charts
  - c. List the elements of a quality assurance system
  - d. Explain the purpose of the quality assurance manual
  - e. Describe quality assurance procedures
  - f. Explain the key functions and responsibilities of personnel
- 12. Complete quality assurance/quality control documentation
  - a. Describe methods of recording reports in industry
  - b. Describe procedures of traceability (manual and computer-based recording)
  - c. Identify needs for quality control procedures

## Major Tasks / Subtasks (Skills):

- 1. Apply quality control to projects
  - a. Follow QA/QC procedures for drawings, plans and specifications in applicable occupations.

- b. Calibrate measuring instruments and devices in applicable occupations.
- c. Interpret required standards
- d. Follow QA/QC procedures for accepting raw materials
- e. Carry out the project
- f. Control the quality elements (variables)
- g. Complete QA/QC reports

# **Evaluation**:

Pass Mark Required 70%

# **Development History**:

Date Developed: February 1994 Date Revised: April, 1999

## **COURSE DESCRIPTION**

**COURSE NAME & NUMBER:** Introduction to Computers MC1050

**DESCRIPTIVE TITLE:** Introduction to Computers

**CALENDAR ENTRY:** 

**Type and Purpose** This course is designed to give the student an introduction to

computer systems. Particular emphasis is given to word

processing, spreadsheet, e-mail and the Internet.

**Major Topics** Microcomputer System Hardware and Software Components;

Word Processing; Electronic Spreadsheets; Electronic Mail and

the Internet.

PRE-REQUISITES: Nil

CO-REQUISITES: Nil

**SUGGESTED DURATION:** 30 hours

**SUGGESTED TEXT/** 

**LEARNING RESOURCES:** 

**Textbook(s):** 

**References:** 

**Other Resources:** 

### **COURSE AIMS:**

- 1. To provide students with a introduction to computer systems and their operation.
- 2. To introduce students to popular software packages, their applications and future trends in computer applications.

### **MAJOR TOPICS:**

1. Microcomputer System Hardware and Software Components

- 2. Word Processing
- 3. Spreadsheet
- 4. E-Mail and the Internet

### **COURSE OUTLINE:**

- 1.0 Microcomputer System Hardware and Software Components
  - 1.1 Microcomputer Hardware
    - 1.1.1 System Components
    - 1.1.2 Function of each Component
  - 1.2 Microcomputer Software
    - 1.2.1 Software Definition and Types
    - 1.2.2 System Software (Windows 95)
    - 1.2.3 File Management Commands (Windows 95)
- 2. Word Processing
  - 2.1 Keyboarding Techniques
  - 2.2 Word Processing
    - 2.2.1 Understanding Word Processing
    - 2.2.2 Create a Document
    - 2.2.3 Save, Open and Edit a Document
    - 2.2.4 Edit a Document: Cut and Paste
    - 2.2.5 Understand Hidden codes.
    - 2.2.6 The Select Feature (Block)
    - 2.2.7 Change Layout Format
    - 2.2.8 Change Text Attributes
    - 2.2.9 Use Auxiliary Tools
    - 2.2.10 Select the Print Feature (number of copies and current document)
- 3. Electronic Spreadsheet
  - 3.1 Spreadsheet Basics
  - 3.2 Operate Menus

- 3.3 Create a Worksheet
- 3.4 Use Ranges
- 3.5 Print a Worksheet
- 3.6 Edit a worksheet
- 4. Electronic Mail and the Internet
  - 4.1 Electronic Mail
  - 4.2 The Internet

## **Learning Objectives:**

- 1. Microcomputer System Hardware and Software Components
  - 1.1 Microcomputer Hardware
    - 1.1.1 System Components
      - 1.1.1.1 Identify major components of a computer system.
    - 1.1.2 Function of each Component
      - 1.1.2.1 Describe the function of the microprocessor.
      - 1.1.2.2 Describe and give examples of I/O DEVICES.
      - 1.1.2.3 Describe primary storage (RAM, ROM, Cache).
      - 1.1.2.4 Define bit, byte, code and the prefixes k.m. and g.
      - 1.1.2.5 Describe secondary storage (diskettes and hard disks, CD ROMS, Zip Drives etc).
      - 1.1.2.6 Describe how to care for a computer and its accessories.
  - 1.2 Microcomputer Software
    - 1.2.1 Software Definition and Types
      - 1.2.1.1 Define software.
      - 1.2.1.2 Describe, operational and application software used in this course.
      - 1.2.1.3 Define file and give the rules for filenames and file extensions..
    - 1.2.2 System Software (Windows 95)
      - 1.2.2.1 Getting Started with Windows
      - 1.2.2.2 Start and quit a Program

- 1.2.2.3 Get Help
- 1.2.2.4 Locate a specific file using the **find** function of
- Win95
- 1.2.2.5 Changing system settings:wall paper, screen
- saver, screen resolution, background.
- 1.2.2.6 Starting a program by using the Run Command
- 1.2.2.7 Shutting down your computer
- 1.2.3 File Management Commands (Windows 95)
  - 1.2.3.1 View directory structure and folder content
  - 1.2.3.2 Organizing files and folders
  - 1.2.3.3 Copy, delete, and move files and folders
  - 1.2.3.4 Create folders
  - 1.2.3.5 Maximize and minimize a window
  - 1.2.3.6 Print directory/folder content
  - 1.2.3.7 Describe the Windows 95 taskbar
- 2. Word Processing
  - 2.1 Keyboarding Techniques
    - 2.1.1 Identify and locate alphabetic and numeric keys
    - 2.1.2 Identify and locate function keys: special keys, home keys, page up key, page down key, numeric key pad, shift keys, punctuation keys, tab key
  - 2.2 Word Processing
    - 2.2.1 Understanding word processing
      - 2.2.1.1 The Windows Component
        - 2.2.1.2 The Menu Bar
        - 2.2.1.3 Menu Indicators
        - 2.2.1.4 The Document Window
        - 2.2.1.5 The Status Bar
        - 2.2.1.6 The Help Feature
        - 2.2.1.7 Insertion Point Movements
    - 2.2.2 Create a document
      - 2.2.2.1 Change the Display

- 2.2.2.2 The Enter Key
- 2.2.2.3 Enter Text
- 2.2.3 Save, Open and Exit a document.
  - 2.2.3.1 Save a document
  - 2.2.3.2 Close a document.
  - 2.2.3.3 Start a new document Window
  - 2.2.3.4 Open a document
  - 2.2.3.5 Exit Word Processor
  - 2.2.4 Edit a Document
- 2.2.4.1 Add New Text
- 2.2.4.2 Delete text
- 2.2.4.3 Basic Format Enhancement (split and join paragraphs, insert text)
- 2.2.5 Understand Hidden Codes
  - 2.2.5.1 Display Hidden Codes
  - 2.2.5.2 Delete Text Enhancements
- 2.2.6 The Select Feature
  - 2.2.6.1 Identify a Selection
  - 2.2.6.2 Move a Selection
  - 2.2.6.3 Copy a Selection
  - 2.2.6.4 Delete a Selection
  - 2.2.6.5 Select Enhancements
  - 2.2.6.6 Save a Selection
  - 2.2.6.7 Retrieve a Selection
- 2.2.7 Change Layout Format
  - 2.2.7.1 Change layout format: (margins, spacing, alignment, paragraph indent, tabs, line spacing, page numbering)
- 2.2.8 Change Text Attributes
  - 2.2.8.1 Change text attributes: (bold, underline, font, etc.)
- 2.2.9 Use Auxiliary Tools

## 2.2.9.1 Spell Check

### 2.2.10 Select the Print Feature

- 2.2.10.1 Select the Print Feature: (i.e; number of copies and current document)
  - 2.2.10.2 Identify various options in print screen dialogue box

# 3. Electronic Spreadsheet

- 3.1 Spreadsheet Basics
  - 3.1.1 The Worksheet Window
- 3.2 Operates Menus
  - 3.2.1 Use a Menu Bar
  - 3.2.2 Use a Control Menu
  - 3.2.3 Use a Shortcut Menu
  - 3.2.4 Save, Retrieve form Menus
- 3.3 Create a Worksheet
  - 3.3.1 Enter Constant Values and Formulas
  - 3.3.2 Use the Recalculation Feature
  - 3.3.3 Use Cell References (relative and absolute references)
- 3.4 Use Ranges
  - 3.4.1 Type a Range for a Function
  - 3.4.2 Point to a Range for a Function
  - 3.4.3 Select a Range for Toolbar and Menu Commands
- 3.5 Print a Worksheet
  - 3.5.1 Print to the Screen
  - 3.5.2 Print to the Printer
  - 3.5.3 Print a Selected Range
- 3.6 Edit a Worksheet
  - 3.6.1 Replace Cell Contents
  - 3.6.2 Insert and Delete Rows and Columns
  - 3.6.3 Change Cell Formats
  - 3.6.4 Change Cell Alignments

- 3.6.5 Change Column Width
- 3.6.6 Copy and Move Cells
- 4. Electronic Mail and the Internet
  - 4.1 Electronic Mail
    - 4.1.1 Compose and send an e-mail message
    - 4.1.2 Retrieve an e-mail attachments
    - 4.1.3 Send an e-mail message with attachments
    - 4.1.4 Retrieve and save e-mail attachments
    - 4.1.3 Print an e-mail message
    - 4.1.4 Delete an e-mail message
  - 4.2 The Internet
    - 4.2.1 Overview of the World Wide Web
    - 4.2.2 Accessing Web sites
    - 4.2.3 Internet Web Browsers
    - 4.2.4 Internet Search Engines
    - 4.2.5 Searching Techniques

# STUDENT EVALUATION:

Required Pass Mark 70%

## **DEVELOPMENT HISTORY:**

Date Designed 1998
Date Revised 1999

## **COURSE OUTLINE - SD 1700**

Name and Number: Workplace Skills SD 1700

**Descriptive Title**: Workplace Skills

## **Description**:

This course involves participating in meetings, doing safety inspections, completing employment insurance forms, writing letters of employment insurance appeal, and filing a human rights complaint. Includes information on formal meetings, unions, worker's compensation, employment insurance regulations, worker's rights and human rights.

Prerequisites: None

Co-requisites: None

**Suggested Duration**: 30 Hrs

### **Course Aims**:

- 1. Participate in meetings (conduct meetings).
- 2. Be aware of union procedures.
- 3. Be aware of workers' compensation regulations.
- 4. Be aware of occupational health and safety regulations.
- 5. Be aware of employment insurance regulations
- 6. Be aware of workers' rights.
- 7. Be aware of human rights

# **Course Objectives (Knowledge):**

## 1. Meetings

- a. Explain preparation requirements prior to conducting a meeting
- b. Explain the procedures for conducting a meeting.
- c. Explain participation in meetings.
- d. Explain the purpose of motions.
- h. Explain the procedure to delay discussion of motions.
- i. Explain how to amend and vote upon a motion.

### 2. Unions

- a. Why do unions exist?
- b. Give a concise description of the history of Canadian labour.
- c. How do unions work?
- d. Explain labour's structure.
- e. Describe labour's social objectives.
- f. Describe the relationship between Canadian labour and the workers.
- g. Describe the involvement of women in unions.

### 3. Worker's Compensation

- a. Describe the aims, objectives, benefits and regulations of the Workers Compensation Board.
- b. Explain the internal review process.

## 4. Occupational Health and Safety

a. Describe the rules and regulations directly related to your occupation.

## 5. Employment Insurance Regulations

- a. Explain employment insurance regulations
- b. Describe how to apply for employment insurance.
- c. Explain the appeal process.

## 6. Worker's Rights

- a. Define labour standards.
- b. Explain the purpose of the Labour Standards Act.
- c. List regulations pertaining to:
  - i. Hours of work.
  - ii. Minimum wage.
  - iii. Employment of children.
  - iv. Vacation pay

## 7. Human Rights

a. Describe what information cannot be included on an application.

- b. Describe what information cannot be included in an interview
- c. Why is there a Human Rights Code?
- d. Define sexual harassment.

# Major Tasks / Subtasks (Skills):

- 1. Participate in meetings.
  - a. Follow the form of getting a motion on the floor
  - b. Discuss a motion
  - c. Amend a motion
  - d. Vote on a motion.
- 2. Complete a safety inspection of your shop.
- 3. Complete an employment insurance application form.
- 4. Write a letter of appeal.
- 5. Analyze a documented case of a human rights complaint with special emphasis on the application form, time-frame, documentation needed, and legal advice available.

## **Evaluation**:

Required Pass Mark 70%

# **Development History**:

Date Developed:

Date Revised: April, 1999

Name and Number: Job Search Techniques SD 1710

**Descriptive Title:** Job Search Techniques

**Prerequisites:** None

Co-requisites: None

**Suggested Duration:** 15 hrs.

**Evaluation:** Theory and Practical Applications Require a Pass Mark of 70%.

## **Course Objectives (Knowledge):**

# 1. Examine and Demonstrate Elements of Effective Job Search Techniques

- Identify and examine employment trends and opportunities
- Identify sources that can lead to employment
- Discuss the importance of fitting qualifications to job requirements
- Discuss and demonstrate consideration in completing job application forms
- Establish the aim/purpose of a resume
- Explore characteristics of effective resumes, types of resumes, and principles of resume format
- Explore characteristics of and write an effective cover letter
- Explore, and participate in a role play of a typical job interview with commonly asked questions and demonstrate proper conduct
- Explore other employment related correspondence
- Explore the job market to identify employability skills expected by employer
- Conduct a self-analysis and compare with general employer expectations

### **DEVELOPMENT HISTORY:**

Date Developed:

Date Revised: 1999 05 03

Name and Number: Entrepreneurial Awareness SD 1720

**Descriptive Title:** Entrepreneurial Awareness

**Prerequisites:** None

Co-requisites: None

**Suggested Duration:** 15 hrs

**Evaluation:** Theory and Practical Applications Require a Pass Mark of 70%.

## **Course Objectives (Knowledge):**

## 1. Explore Self-Employment: An Alternative to Employment

- Identify the advantages and disadvantages of self-employment vs. regular employment
- Differentiate between an entrepreneur and a small business owner
- Evaluate present ideas about being in business

## 2. Explore the Characteristic of Entrepreneurs

- Identify characteristics common to entrepreneurs
- Relate their own personal characteristics with those of entrepreneurs.
- Evaluate their present ideas about business people

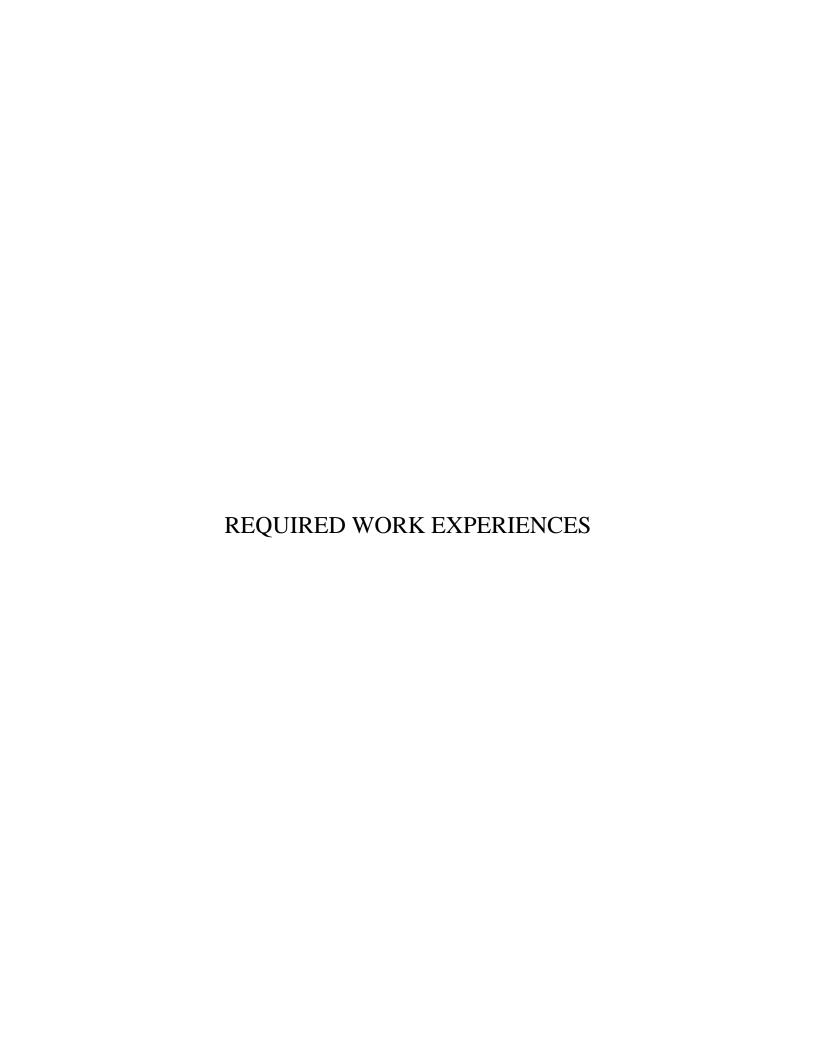
# 3. Identifying Business Opportunities

- Distinguish between an opportunity and an idea.
- List existing traditional and innovative business ventures in the region.
- Explain the general parameters between which business ventures should fit.
- Summarize the role of such agencies Regional Economic Development Boards, Business Development Corporations, etc.
- Identify potential business opportunities within the region.

# 4. Demystifying the Entrepreneurial Process.

- Explain the entrepreneurial process
- Describe the purpose of a business plan
- Identify the main ingredients of a business plan
- Summarize the role of such agencies as BDC's, ACOA, Women's Enterprise Bureau etc.
- List other agencies where assistance financial and otherwise is available to those interested in starting a business venture.

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National Red Seal Certification requires that all Apprentices obtain appropriate industry based work experiences. The required work experiences identified in this section are written in the broadest terms so as to ensure the apprentices receive experiences in each of the required areas and to ensure that employers have a degree of flexibility in applying the terms and conditions implicit in a Contract of Apprenticeship. What is important is that both the apprentice and the employer understand the obligations laid out in this plan of training which is designed to ensure that at the completion of both the technical training and the required hours of work experience the apprentice has both the knowledge and the skills necessary to successfully complete the Red Seal Examination.

## **REQUIRED WORK EXPERIENCES:**

Use rigging equipment, ladders, block and tackle, and safety equipment including installing, testing and maintaining rigging, tying knots and splicing rope.

Use precision measuring instruments involving operating, maintaining, and storing instruments.

Read basic drawings and diagrams, sketch drawings, interpret specifications, and utilize computer aided drafting software.

Use oxy-fuel welding equipment including setting up welding equipment, preparing, cutting and welding metal, shutting down, disassembling and storing equipment.

Select, install, operate, maintain, test, and adjust valves, including gate, globe, check, safety, and pressure reducing valves.

Use shielded metal arc welding equipment including the use of safety equipment, setting up equipment, preparing and welding metal, shutting down equipment and testing welds.

Work with hydraulics and pneumatics systems including the use of basic tools and test equipment, disassembling and reassembling hydraulic and pneumatic systems, testing and repairing/replacing component parts and making adjustments.

Remove, select, install, maintain, and troubleshoot seals and bearings.

Disassemble, reassemble, install, align, maintain, and operate power transmissions.

Work with conveyor systems including disassembling, reassembling, installing, aligning, troubleshooting, installing splices and performing preventive maintenance.

Analyze vibration, balance and align machinery, and prepare preventive maintenance schedules.

Maintain and replace motors and align shafts using optical levelling and optical laser alignment equipment.

Maintain and use specialized machining tools including stationary power saws, portable saws, cutoff machines, contour band saws, key seaters, and electro-discharge machines.

Perform precision layout of benchwork.

Use and maintain drill presses including sharpening twist drills, drilling and reaming, cutting internal and external threads, utilizing cutting fluids, and restoring damaged threads.

Use and maintain lathes including selecting and sharpening tool blanks, aligning work in the lathe, performing facing, centering, turning, and disassembling cleaning, and storing tools.

Shape metal, determine heat ranges, apply heat, monitor colour and temperature, and quench.

Operate and carry out preventive maintenance on emergency power systems including checking coolant levels, checking battery levels, adjusting voltages, and checking diesel for vibration.

Select and install pumps and their component parts including shallow well pumps, deep well centrifugal pumps, single and double pipe systems, rotary pumps, and fuel pumps.

Operate, maintain, test, and adjust pumps, including centrifugal, reciprocating, rotary gear, and vacuum pumps; maintain stuffing boxes and mechanical seals.

Layout, fabricate, and install rectangular sheet metal shapes using various forming and punching machines.