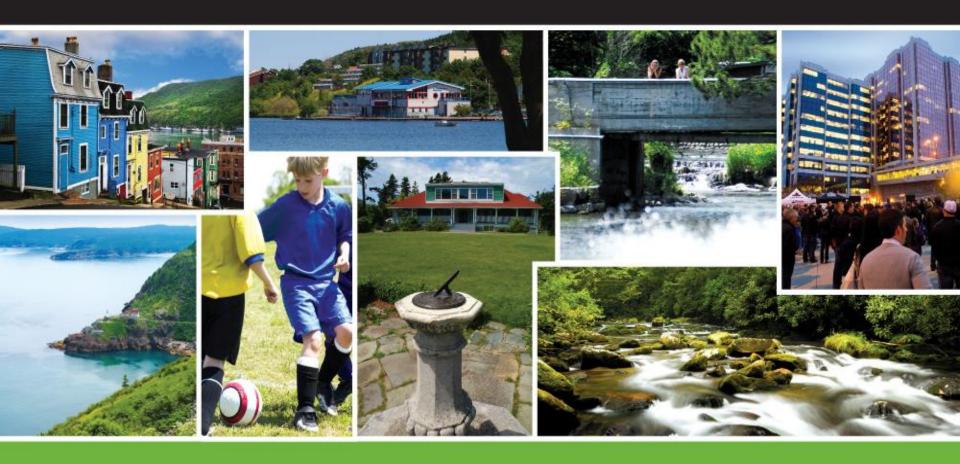
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Overview

- Details of a Valve Exercising Program
- Program Requirements
- Data Collection and Management
- Deficiencies and Repairs
- Starting a Program

What is a Valve Exercising Program?

A systematic program to locate and exercise water valves to ensure that they operate properly.



AWWA Definition

"Each valve should be operated through a full cycle and returned to it's normal position on a schedule that is designed to prevent a buildup of tuberculation or other deposits that could render the valve inoperable or prevent a tight shut-off."



Why should we exercise valves?

Valves are an integral part of the water distribution system and in the event of an emergency:

- Valve locations will be known;
- Valves will operate correctly;
- Valves will be accessible;
- Result reduced damage to infrastructure.

Watermain Break



Why should we exercise valves?



Watermain Break

Why Not?

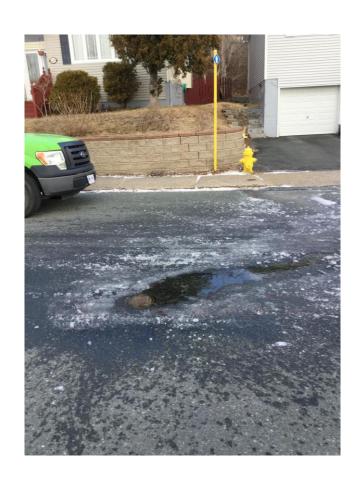
Some common reasons:

- Our system is old;
- Our system is new;
- Our system is small;
- Our valves are perfect.



Benefits

- Valve locations will be known;
- Quicker to shut for emergencies;
- Reduce leak run time therefore reduce loss of treated water = \$\$;
- Reduce leak time therefore reduce damage to municipal infrastructure;
- Reduce area / residents affected by breaks & outages.
- Legal Benefits less claims & legal defense.



Problems

- Locating the valves;
- Valves will be broken;
- Wrong valve will be operated;
- Cause dirty water;
- Disruption to residents.



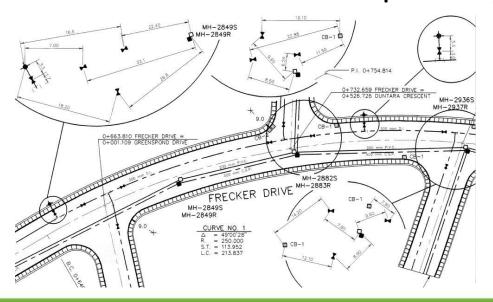
Program Components

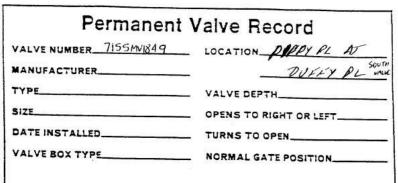
- 1. Locate Valves;
- 2. Exercise Valves;
- 3. Valve Records;
- Valve Maintenance.

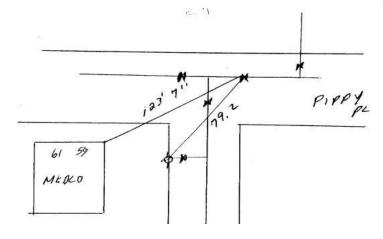
Documentation!

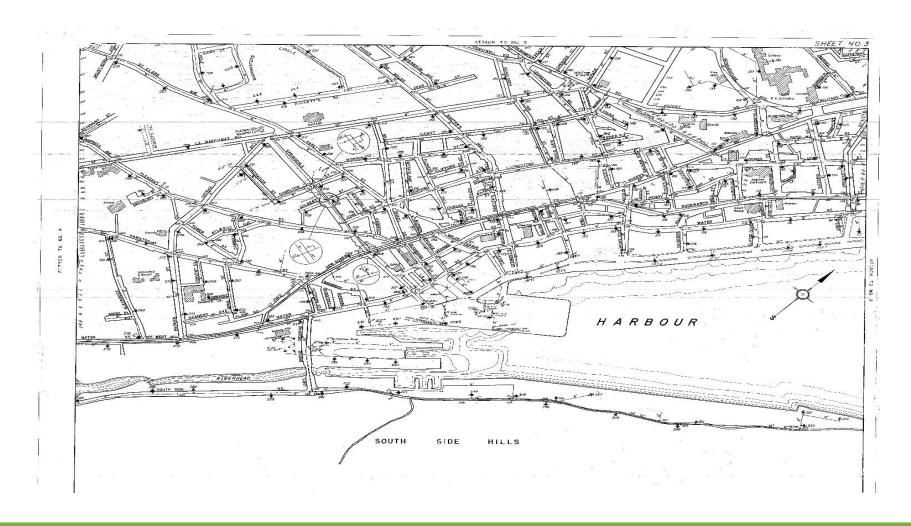


- Find All Visible Valves;
- Valve Ties;
- As-Built Drawings;
- Water Main Break Reports.











Missing Valves or No Records?

- Valves Paved Over;
- Review construction specifications for guidelines for valve spacing;
- Start at Intersections 1, 2, 3 or 4;
- Raise Valves to Grade;
- Record Location.





<u>Step 2 – Exercise Valves</u>

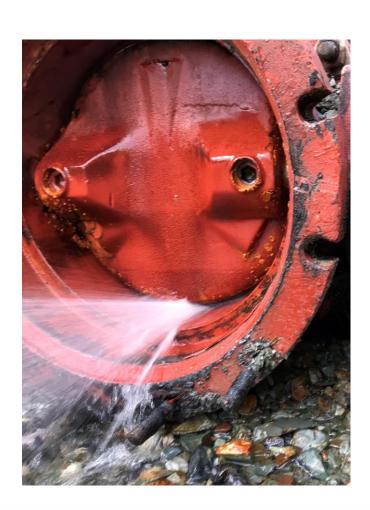
- Locate Valve;
- Clean Out Valve Box;
- Exercise the valve through one entire cycle (open & close);
- Record the Information.



<u>Step 2 – Exercise Valves</u>

AWWA Recommended Procedure

- Begin with a steady amount of torque in the direction necessary to <u>close</u> the valve for 5 - 10 rotations;
- Reverse (open) for 2 3 rotations;
- Reverse (close) for 5 10 rotations;
- Repeat above until fully closed;
- Once fully closed, open a couple of turns to flush away debris
- Fully open the valve.



<u>Step 2 – Exercise Valves</u>

AWWA Recommended Procedure

- The theory for this procedure is that you "scrub" or clean any debris from the gate or slides.
- If the valve gate is forced into the debris at the base of the valve it will be more difficult to open as the debris may become compacted under gate.
- Debris will prevent a tight seal or shut.



Step 3 – Records

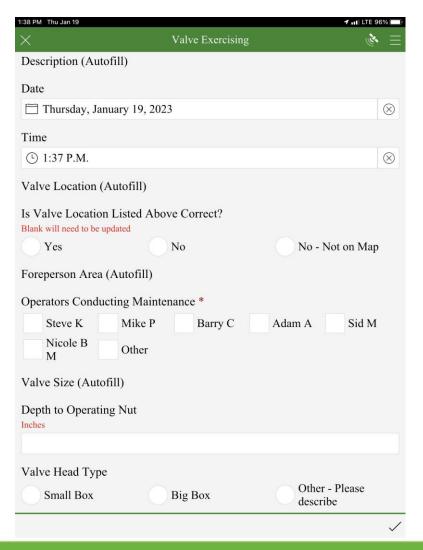
Record Keeping

Most important step; Maintenance History and Planning

Information to be Recorded

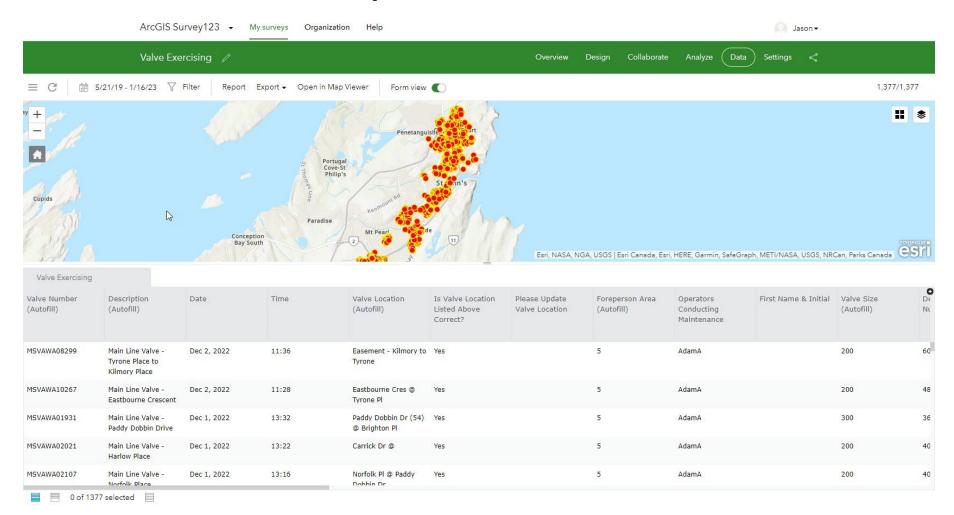
- Location address & ties;
- Valve Size
- Number of Turns
- Depth to Valve Nut
- Valve Head square vs wheel valve
- Open Direction left vs right;
- Date Exercised;
- Maintenance Required / Completed.

Step 3 – Records



1:38 PM Thu Jan 19		1 .11 LTE 96%
×	Valve Exercis	ing
	etion on Arcmap (Autofill) se / Non Standard=Counter-Clockwise	
	ning Direction Correct?	
Yes	No	Unknown
Approx # of T	urns on Arcmap to Fully Open	n/Close (Autofill)
Actual # of Tu	rns to Fully Open/Close	
Valve Position	on Arcmap (Autofill)	
Current Valve	Position	
Open	Closed	Unknown
Other - Ple Describe	ease	
Were any Repa	airs Completed?	
Yes	<u></u>	No
Will Asphalt E	Be Required to Complete Repa	air?
Yes		No
Any Valve or	Valve Box Deficiencies Still I	Needing to be Completed?
Yes		No
Is Valve Usabl	le?	
Yes		No

Step 3 – Records



<u>Step 4 – Maintenance</u>

- Identify defects;
- Schedule & Prioritize repairs;
- Complete repairs;
- Record any relevant information.



Step 4 - Maintenance - Packing





Step 4 - Maintenance - Packing





<u>Step 4 – Maintenance – Packing Flange</u>





<u>Step 4 – Maintenance – Gaskets/Bolts</u>





<u>Step 4 – Maintenance – Valve Bonnet</u>

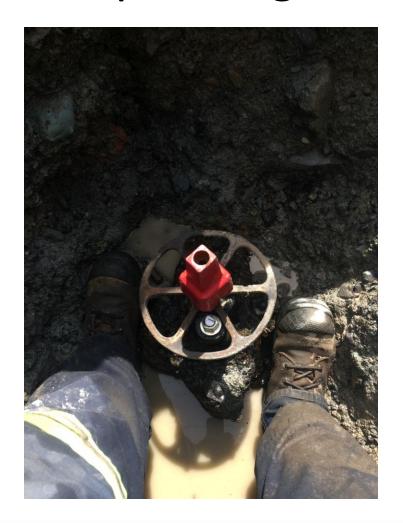






<u>Step 4 – Maintenance – Operating Nut</u>





<u>Step 4 – Maintenance – Operating Nut</u>





Recommendations for Starting a Program

- Gather all information on your Water Distribution System;
- Start small one valve at a time;
- Start with known valves or critical valves;
- Expand to locate all valves;
- Record information;
- Develop a plan to continue program.



Recommendations for Starting a Program

What's Required:

- Employees;
- Training on Program;
- Valve Keys;
- Vehicle;

- Record Keeping System;
- Small Vacuum System;
- Valve Exerciser Optional;
- Jack Hammer Optional.





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