

### Overview of Port au Port #1 ST #3 Bullhead Acid Squeeze

Rev. 0

#### Submitted by

Enegi Oil Inc. 36, Quidi Vidi Road St. John's Newfoundland A1A 1C1

May 2014

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### **Report Approval Cover Sheet**

Report Title:	Overview of Squeeze	Port au Port	#1 ST #3 Bul	Ihead Acid								
Project Name:	Garden Hill South											
Approval Record												
Rev. No.	Date	Prepared	Reviewed	Approved								
0	6 <sup>th</sup> May 2014	A. Pegram	D. Lau	A. Minty								

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### **Report Record of Revision**

Report Title:	Overview of Port au Port #1 ST #3 Bullhead Acid Squeeze
Project Name:	Garden Hill South

### **Record of Revision**

Rev. No.	Date	Revision Details
0	May 2014	Original.



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#### 1. Introduction

In December 2011, PDI Production Inc. (now Enegi Oil Inc.) submitted to the Energy Branch of the Newfoundland and Labrador Department of Natural Resources' Petroleum Engineering Division an application to undertake a workover program on their Port au Port #1 ST #3 well at the Garden Hill South site on the Port au Port Peninsula. One component of that program was an acid squeeze operation, which was performed by Schlumberger, under the supervision of Dragon Lance Management Corporation (who also prepared the application), on 13<sup>th</sup> February 2012.

The acid squeeze operation was performed as outlined in the application submitted to the DNR and in line with appropriate operational, safety and emergency procedures, again as detailed in the application and supporting submissions to the DNR. Specific relevant information is presented here, as outlined in the following sections.

#### 2. Acid Squeeze Operation

The procedures employed for the following stages of the operation, as presented in PDIP's December 2011 application to the DNR, are included within Attachment 1 to this document:

- Workover matrix injection test.
- Workover bullhead acid injection.

Schlumberger's report of the injection is also included within Attachment 1. The constituents of the fluids injected, as detailed by Schlumberger in their Bill of Materials for the operation, are summarised in Table 1 below and described in Attachment 1 (as in the application).

Description	Base Fluid		Additives
Main Acid	15% HCI Acid	A264	Corrosion Inhibitor
		L058	Iron Control Agent
		W054	Demulsifier
		F110	Surfactant
		U106	Chelating Agent
Diverter Acid	20% HCI Acid	A264	Corrosion Inhibitor
		J557	Visco Elastic Surfactant VDA
		U106	Chelating Agent
		K046	Methanol
		W054	Demulsifier
Diverter Breaker Fluid	Injection Water	U066	Mutual Solvent
		M003	Soda Ash

#### Table 1: Summary of Chemicals Injected

Attachment 1 also includes, for information, sections of the application that address the following:

- Schlumberger C&A rig-up diagram and rig-up spacing diagram.
- Surface equipment spacing required by the DNR.
- Arrangements for proper grounding of equipment.



#### 3. Safety Procedures and Emergency Arrangements

Safety procedures are in place and implemented during all operations at the Garden Hill South site, and emergency procedures and contingency plans are also in place that describe the response to and provide guidance in the event of a hazardous occurrence. Emergency contact details are posted on noticeboards on site to ensure the necessary information is readily available in an emergency.

In addition to these standard safety and emergency procedures, details were provided in the December 2011 application to the DNR of general safety procedures and specific safety precautions applicable to the acid injection operation. These are reproduced in Attachment 2 to this document.



### Attachment 1:

### Operational Procedures and Information Relating to Acid Squeeze Operation

**Workover Matrix Injection Test Procedure** 

Workover Bullhead Acid Injection Procedure

Schlumberger Report of Acid Injection\*

**Chemical Blends** 

Schlumberger C&A Rig-Up Diagram

Schlumberger C&A Rig-Up Spacing Diagram

**NL-DNR Surface Equipment Spacing Chart** 

**Proper Grounding of Equipment** 

[All information reproduced from or extracted from application for the workover program prepared by DLMC and submitted to the Newfoundland and Labrador Department for Natural Resources in December 2011, with the exception of \*.]

#### 16.0 WORKOVER MATRIX INJECTION TEST PROCEDURE:

- 16.1 Construct a dike containment system to collect and retain any possible leak from the C&A pumping unit and make sure that there are catch pans on all pumping line connections from the C&A unit to the wellhead.
- 16.2 Rig up the C&A unit as per Diagram in section #17, making sure that the rig up is in compliance with Schlumberger regulations drawing in section #18 for rig-up spacing and section #19 DNR equipment spacing regulations.
- 16.3 If there are any conflicts between the requirements in section #18 Schlumberger rig-up spacing diagram and section #19 DNR equipment spacing regulations, the Newfoundland DNR equipment spacing regulations will take precedence over all other spacing requirements. Make sure that all equipment spacing has been properly measured out and discuss with the office prior to pressure testing lines.
- 16.4 Pressure the annulus to 5,000 kPa (5 MPa) with glycol water and shut in annulus valve with gauge to monitor the annulus pressure constantly while proceeding with the injection test. Monitor closely as there will be pressure changes with temperature changes, as well as pressure changes if the production packer fails for any reason.
- 16.5 Prior to pumping any fluids (other than water) for the injection test:
  - 16.5.1 Low range pressure test the C&A and all lines to the wellhead to ensure that there are no leaks to 1,500 kPa (1.5 MPa) low test for 15 minutes.
  - 16.5.2 Check that the check valve is holding in the injection line.
  - 16.5.3 Mid-range pressure test the C&A and all lines to the wellhead to ensure that there are no leaks to 10,500 kPa (10.5 MPa) low test for 15 minutes.
  - 16.5.4 Check that the check valve is holding in the injection line.
  - 16.5.5 High range pressure test the C&A and all lines to the wellhead to ensure that there are no leaks to 30,000 kPa (30.0 MPa) low test for 15 minutes.
  - 16.5.6 Check that the check valve is holding in the injection line.
  - 16.5.7 Bleed off pressure and drain water from the lines.
- 16.6 Prepare the load lines and feed lines to feed the preconditioned crude oil to the C&A pumper.
- 16.7 Fill the C&A tank with preconditioned crude oil and have a 10.00 m<sup>3</sup> vacuum truck load with preconditioned crude oil.

- 16.8 Ensure that all units and C&A pumper are properly grounded as per section #21.
- 16.9 Hold a pre-job safety meeting with all personnel on location and send all nonessential personnel to the site office.
- 16.10 Slowly open the wellhead line from wellhead to injection line and inspect and confirm that the injection check valve is holding and there are no visible leaks.
- 16.11 If the injection check valve is not holding or there are any visible leaks SHUT DOWN IMMEDIATELY and regroup and fix the issues.
- 16.12 When the lines are open and all safety conditions are confirmed then proceed pumping the preconditioned crude oil and follow the injection schedule of rates and pressure.
- 16.13 Make sure the rate and pressure recording equipment is working properly.
- 16.14 Establish a consistent feed rate with 0.5 m<sup>3</sup> (50 liters per minute) for 10 minutes.
- 16.15 If no problems follow the rate sheet at the bottom of this page.
- 16.16 If any pressure or feed rate problems then adjust as required to establish a good feed rate as the acid injection rates and stimulation will be adjusted as required.
- 16.17 At the conclusion of this pumping schedule shut down and SHUT-IN the well and record and monitor surface and BH pressures and temperature for minimum of 48 hours.
- 16.18 Record annulus pressure after shut down and well is shut-in.

			Cumulative	Cumulative	Pump	Pump Rate	
		Stage Volume	<b>Total Volume</b>	Volume	Rate		Minutes
Stage	Fluid System	(m <sup>3</sup> )	(m <sup>3</sup> )	(liters)	(m <sup>3</sup> /min)	(liters/min)	
1	Preconditioned Crude	0.50	0.50	500	0.05	50	10
2	Preconditioned Crude	0.50	1.00	1000	0.10	100	5
3	Preconditioned Crude	1.00	2.00	2000	0.20	200	5
4	Preconditioned Crude	1.25	3.25	3250	0.25	250	5
5	Preconditioned Crude	1.50	4.75	4750	0.30	300	5
6	Preconditioned Crude	1.75	6.50	6500	0.35	350	5
7	Preconditioned Crude	2.00	8.50	8500	0.40	400	5
8	Preconditioned Crude	2.25	10.75	10750	0.45	450	5
9	Preconditioned Crude	1.25	12.00	12000	0.25	225	5
10	Preconditioned Crude	0.50	12.5	12500	0.10	100	5
11	Preconditioned Crude	0.25	12.75	12750	0.05	50	5
12	Preconditioned Crude	0.375	13.125	13125	0.025	25	15

#### 24.0 WORKOVER BULLHEAD ACID INJECTION:

- 24.1 Review the Acidizing Contingency Plans with Schlumberger representative on location, refer to related information in the file attachments in Touch Ticket #4169584 and documents prepared by local field operations.
- 24.2 Rig up Schlumberger acid and water tanks, C & A Pumper to SLB Standards 5, 9, 11 and as per section #17, making sure that the rig up is in compliance with Schlumberger regulations drawing in section #18 for rig-up spacing and section #19 DNR equipment spacing regulations.
- 24.3 If there are any conflicts between the requirements of section #18 Schlumberger rigup spacing diagram and section #19 DNR equipment spacing regulations, the Newfoundland DNR equipment spacing regulations will take precedence over all other spacing requirements. Make sure that all equipment spacing has been properly measured out and discuss with the office prior to pressure testing lines.
- 24.4 Hold Pre job safety meeting with all personnel on location and take meeting notes for all to sign off.
- 24.5 **Discuss the possible presence of CO<sub>2</sub>, H<sub>2</sub>S and acid gas in flow back fluid.** [Note that, although the probability that H<sub>2</sub>S will be encountered is extremely low (~0.05%), all personnel directly involved with the flow back will have appropriate PPE and the necessary H<sub>2</sub>S Alive certification. Should there be any indication of the presence of H<sub>2</sub>S during flow back, the well will be shut-in to allow for discussions, more detailed risk assessment and re-evaluation of the proposed operations in light of the new information.]
- 24.6 Pressure the annulus to 5,000 kPa (5 MPa) with glycol water and shut in annulus valve with gauge to monitor the annulus pressure constantly while proceeding with the injection test. Monitor closely as there will be pressure changes with temperature changes, as well as pressure changes if the production packer fails for any reason.
- 24.7 Prepare the load lines and feed lines to feed the preconditioned crude oil to the C&A pumper for displacement fluids.
- 24.8 Have 2 x 10 m<sup>3</sup> vacuum trucks on location and loaded with displacement fluid as backup to the pump feed equipment available.
- 24.9 Prepare to perform acid bullheading operation.
- 24.10 Fill and pressure test treating lines to 30,000 kPa with water.
- 24.11 Confirm the check valve is holding in the injection line.
- 24.12 Bleed off pressure and drain water from the lines.

- 24.13 Perform injection Step Rate Test with displacement fluid and confirm pretreatment rates at 3,000 kPa to 6,000 kPa surface pressures.
- 24.14 As soon as injectivity is confirmed, start treatment as per the **WORKOVER** ACID INJECTION PUMPING SCHEDULE in section #26.

#### 24.15 **Do not exceed fracture pressure or maximum allowable pressure as agreed upon with the client representative. (See note on pressure limitations below.)**

- 24.16 Perform injection Step Rate Test with displacement fluids and confirm posttreatment rates at 5,000 kPa to 7,000 kPa surface pressures.
- 24.17 Rig down equipment / release all stimulation equipment and prepare to flow back the well.
- 24.18 Depending on the post data shut-in well for extended build up and /or put well on production for cleanup.
- 24.19 If the well is shut in for buildup then it will require load fluid recovery when opened back up.
- 24.20 Depending on the post data shut-in well for extended build up and /or put well on production for cleanup.
- 24.21 Once load fluid has been recovered, then produce the well in a similar manner to that described in section #15, at a low sustainable rate above the bubble point by monitoring the BHP and the producing GOR. If this well is produced below the bubble point then the GOR will be excessively high with the gas flashing out from the oil at reservoir point.

#### Pressure limitations:

Pressure calculations included in this document are estimates and it is recognized that actual pressures will depend upon multiple variables at the time of execution of the program. Pressures will be carefully monitored throughout the program, but at no time will pressures exceed 80% of specified limits of wellbore, surface and down hole equipment, as follows:

- 1. Surface pressures are expected to be approximately 22,500 kPa, approximately 65% of the surface line equipment limit of 34,500 kPa.
- 2. The estimated packer force differential will be 17,250 kPa, approximately 31% of the packer differential limit of 55,200 kPa.
- 3. The estimated tubing pressure at surface will be 22,500 kPa, approximately 31% of the tubing rating of 72,880 kPa.
- 4. The estimated tubing pressure down hole will be 22,500 kPa plus maximum differential HP of 6,000 kPa, approximately 40% of the tubing rating of 72,880 kPa.

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5. The estimated tubing pressure down hole will be 22,500 kPa plus maximum differential HP of 31,980 kPa with 100% evacuation of fluid from the annulus side of the tubing, which is equivalent to approximately 75% of the tubing rating of 72,880 kPa. Even in this absolute worst case, which is extremely unlikely to happen in practice, there is a significant safety factor built in.

# Schlumberger

### **Cementing Service Report**

Note that the set of the s				
Weil       Location (legal)       Schlumberger Location       Job Start         Port au Port #1(S.T. #3)       Port au Port NL       St. Johns       Weil MD       Feb/13/2012         Field       Formation Name/Type       Delowite       Delowite       Delowite       Bit Size       Weil MD       Weil MD       Weil TyD         County       State/Province       NFLD       BH       BHST       BHCT       Pore Press. Gradient       Kg/m3         Weil Master       AP1/UWI       Service Via       Land       Depth, m       Size, mm       Weight, kg/m       Grade       Thread         Offshore Zone       Weil Class       Weil Type       2508.0       244       69.9       L-80       Thread         Drilling Fluid Type       Max. Density       Plastic Viscosity       Plastic Viscosity       Plastic Viscosity       T       4255.0       73       9.7       L-80       Thread         Service Line       Job Type       Acidizing       CP       T       4255.0       73       9.7       L-80       Thread         Max. Allowed Tub. Press       Radidizing       CP       T       4255.0       73       9.7       L-80       Thread         Max. Allowed Tub. Press       Rpa       Read       T </td <td></td>				
Field Port au Port NLFormation Name/Type DolomiteDeviation degBit SizeWell MDWell TVDField Port au Port NLState/Province API/UWINFLDBHP KPaBHST S6 degCBHCT degPore Press. Gradient degPore Press. Gradient degMg/m3Rig Name OffDrilled For Off OffService Via LandBervice Via Depth, mBHST Size, mmBHCT degCPore Press. Gradient degCMg/m3Offshore Zone OldWell Class OldWell Type Other2508.024469.9L-80Depth CPColspan="3">TuberDrilling Fluid Type CementingMax. Density AcidizingPlastic Viscosity CPT/Depth, mSize, mmWeight, kg/mGradeThreadService Line CementingJob Type AcidizingPlastic Viscosity CPT4255.0739.7L-80100Max. Allowed Ann. Press RPaMax. Allowed Ann. Press RPaWH ConnectionT4255.0739.7L-80101Max. Allowed Ann. Press 20225 kPaMax. Allowed Ann. Press RPaWH ConnectionTop, mBottom, mSold, mNo. of ShotsTotal Interv				
Port au Port NL       Dolomite       deg       mm       4256.0 m       3467.0 m         County       State/Province       NFLD       BHP       BHST       BHCT       deg       Max       Pore Press. Gradient       kg/m3         Well Master       API/UWI       Service Via       Service Via       BHST       BHCT       deg       Meight, kg/m       Grade       Thread         Oil       Land       Depth, m       Size, mm       Weight, kg/m       Grade       Thread         Offshore Zone       Well Class       Well Type       Q1d       Other       Q2508.0       Q44       G9.9       L-80       Q1d       Q1d         Drilling Fluid Type       Max. Density       Plastic Viscosity       CP       Z508.0       Q44       G9.9       L-80       Q1d       Q1d         Drilling Fluid Type       Max. Density       Plastic Viscosity       CP       T/D       Depth, m       Size, mm       Weight, kg/m       Grade       Thread         Service Line       Job Type       Acidizing       Plastic Viscosity       T       4255.0       73       9.7       L-80       Q1         Max. Allowed Tub. Press       Max. Allowed Ann. Press       MPa       Met Connection       Botom, m       Shot				
State/Province NFLD       BHP       BHST       BHCT       Pore Press. Gradient         Well Master       API/UWI       Service Via       BHP       BHST       BHCT       degC       kg/m3         Rig Name       Drilled For       Service Via       Land       Depth, m       Size, mm       Weight, kg/m       Grade       Thread         Offshore Zone       Well Class       Well Type       Old       Other       2508.0       244       69.9       L-80       Colspan="5">Control         Drilling Fluid Type       Max. Density       Plastic Viscosity       CP       T/D       Depth, m       Size, mm       Weight, kg/m       Grade       Thread         Service Line       Job Type       Plastic Viscosity       CP       T       4255.0       73       9.7       L-80       Thread         Max. Allowed Tub. Press       Max. Allowed Ann. Press       WH Connection       T       4255.0       73       9.7       L-80       Thread         Qu225 kPa       Max. Allowed Ann. Press       WH Connection       Top, m       Bottom, m       Shot/m       No. of Shots       Total Intervor				
Well MasterAP1/UWIKPaService Via LandKPaGradekg/m3Rig NameDrilled For OilService Via LandLandDepth, mSize, mmWeight, kg/mGradeThreadOffshore ZoneWell ClassWell Type Old2508.024469.9L-80Image: Class of the class of t				
Rig Name     Drilled For     Service Via     Depth, m     Size, mm     Weight, kg/m     Grade     Thread       Offshore Zone     Well Class     Well Type     2508.0     244     69.9     L-80     Image: Constraint of the text of the text of the text of the text of t				
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Offshore Zone     Well Class     Well Type     2508.0     244     69.9     L-80       Drilling Fluid Type     Old     Other     0.0     0     0.0     0       Drilling Fluid Type     Max. Density kg/m3     Plastic Viscosity cP     Plastic Viscosity cP     T/D     Depth, m     Size, mm     Weight, kg/m     Grade     Thread       Service Line Cementing     Job Type     Acidizing     T     4255.0     73     9.7     L-80     1       Max. Allowed Tub. Press 20225 kPa     Max. Allowed Ann. Press kPa     WH Connection     Top, m     Bottom, m     shot/m     No. of Shots     Total Intervo				
Orisinal e Zolle     Weil right     Weil right     ZS08.0     Z44     69.9     L-80       Old     Other     0.0     0     0.0     0.0     0     0.0       Drilling Fluid Type     Max. Density kg/m3     Plastic Viscosity cP     Plastic Viscosity cP     T/D     Depth, m     Size, mm     Weight, kg/m     Grade     Thread       Service Line Cementing     Job Type Acidizing     Acidizing     T     4255.0     73     9.7     L-80     1       Max. Allowed Tub. Press 20225 kPa     Max. Allowed Ann. Press kPa     WH Connection     Perforations/Open Hole     Top, m     Bottom, m     shot/m     No. of Shots     Total Interv				
$ \begin{array}{c c c c c c c c c c c c c c c c c c c $				
Service Line Cementing     Job Type     T     Depth, m     Size, mm     Weight, kg/m     Grade     Thread       Max. Allowed Tub. Press 20225 kPa     Max. Allowed Ann. Press kPa     WH Connection     T     4255.0     73     9.7     L-80     Image: Control of the second				
Service Line Cementing     Job Type     T     4255.0     73     9.7     L-80       Max. Allowed Tub. Press 20225 kPa     Max. Allowed Ann. Press kPa     WH Connection kPa     WH Connection kPa     Performance     Performance				
Service Line     Job Type     1     4255.0     73     9.7     L-80       Cementing     Acidizing     0.0     0     0.0     0     0.0       Max. Allowed Tub. Press     Max. Allowed Ann. Press     WH Connection     Perforations/Open Hole       20225 kPa     Max. Allowed Ann. Press     WH Connection     Top, m     Bottom, m     shot/m     No. of Shots     Total Interv				
Max. Allowed Tub. Press     Max. Allowed Ann. Press     WH Connection     Perforations/Open Hole       20225 kPa     kPa     WH Connection     Top, m     Bottom, m     shot/m     No. of Shots     Total Interv				
Max. Allowed Tub. Press     Max. Allowed Ann. Press     WH Connection     Perforations/Open Hole       20225 kPa     kPa     KPa     Top, m     Bottom, m     shot/m     No. of Shots     Total Interv				
ZUZZ Nra     Nra     Top, m     Bottom, m     shot/m     No. of Shots     Total Interv				
Service Instructions     m     m       To perform VDA Diverting Acid treatment using 29.0 m3 of 15% HCl + 26.0 m3 20%				
VDA Acid m m m Diameter				
m m initia				
Treat Down Displacement Packer Type Packer Depth				
Tubing Vol.     Casing Vol.     Annular Vol.     Openhole Vol.				
m3 m3 m3 m3				
Casing/Tubing Secured     X     1 Hole Vol. Circulated prior to Cement     Casing Tools     Squeeze Job				
Lift Pressure kPa Shoe Type Squeeze Type				
Pipe Rotated     Pipe Reciprocated     Shoe Depth     M     Tool Type				
No. Centralizers Top Plugs Bottom Plugs Stage Tool Type Tool Depth	m			
Cement Head Type Stage Tool Depth m Tail Pipe Size	mm			
Job Scheduled For Arrived on Location Leave Location Collar Type Tail Pipe Depth	Tail Pipe Depth m			
Feb/13/2012 10:03         Feb/13/2012 08:00         Feb/13/2012 17:00         Collar Depth         m         Sqz. Total Vol.	m3			
Date         Time         Treating         Flow         Message           24-hr         Pressure         Rate         Contract of the state         Contract of the state<				
clock KPA M3MN				
02/13/2012 10:03:03 88 0.00				
02/13/2012 10:04:03 88 0.00				
02/13/2012 10:05:03 88 0.00				
02/13/2012 10:06:03 88 0.00				
02/13/2012 10:07:03 88 0.00				
02/13/2012 10:08:03 120 0.00				
02/13/2012 10:09:03 625 0.02				
02/13/2012 10:10:02 22560 0.00 Equalize Well Head and Open				
02/13/2012 10:10:03 22560 0.00				
02/13/2012 10:11:03 22339 0.00				
02/13/2012 10:12:03 7095 0.00				
02/13/2012 10:13:03 7095 0.00				
02/13/2012         10:13:03         7095         0.00           02/13/2012         10:14:03         7127         0.00				
02/13/2012         10:13:03         7095         0.00           02/13/2012         10:14:03         7127         0.00           02/13/2012         10:15:03         7127         0.00				
02/13/2012         10:13:03         7095         0.00           02/13/2012         10:14:03         7127         0.00           02/13/2012         10:15:03         7127         0.00           02/13/2012         10:16:03         7158         0.00				
02/13/2012         10:13:03         7095         0.00           02/13/2012         10:14:03         7127         0.00           02/13/2012         10:15:03         7127         0.00           02/13/2012         10:16:03         7158         0.00           02/13/2012         10:17:03         7158         0.00				
02/13/2012         10:13:03         7095         0.00           02/13/2012         10:14:03         7127         0.00           02/13/2012         10:15:03         7127         0.00           02/13/2012         10:16:03         7158         0.00           02/13/2012         10:17:03         7158         0.00           02/13/2012         10:18:03         7190         0.00				
02/13/2012         10:13:03         7095         0.00           02/13/2012         10:14:03         7127         0.00           02/13/2012         10:15:03         7127         0.00           02/13/2012         10:16:03         7158         0.00           02/13/2012         10:17:03         7158         0.00           02/13/2012         10:17:03         7158         0.00           02/13/2012         10:18:03         7190         0.00           02/13/2012         10:19:03         7190         0.00				
02/13/2012         10:13:03         7095         0.00           02/13/2012         10:14:03         7127         0.00           02/13/2012         10:15:03         7127         0.00           02/13/2012         10:16:03         7158         0.00           02/13/2012         10:17:03         7158         0.00           02/13/2012         10:17:03         7158         0.00           02/13/2012         10:18:03         7190         0.00           02/13/2012         10:19:03         7190         0.00           02/13/2012         10:20:03         7190         0.00				
02/13/2012         10:13:03         7095         0.00           02/13/2012         10:14:03         7127         0.00           02/13/2012         10:15:03         7127         0.00           02/13/2012         10:16:03         7158         0.00           02/13/2012         10:17:03         7158         0.00           02/13/2012         10:18:03         7190         0.00           02/13/2012         10:19:03         7190         0.00           02/13/2012         10:19:03         7190         0.00           02/13/2012         10:20:03         7190         0.00           02/13/2012         10:21:03         721         0.00				

Well		Field		Job Start Customer			Job Number	
Port au l	Port #1(S.T. #3	)	Port au Port NL		Feb/13/2012 PDI Produ		uctions Inc.	
Date	Time		Treating		Flow			Message
	24-hr clock		Pressure KPA		Rate M3MN			
02/13/2012	10:24:03	7444				0.16		
02/13/2012	10:25:03		7947			0.18		
02/13/2012	10:25:03		7349			0.10		
02/13/2012	10.20.03		7546			0.20		
02/13/2012	10:27:03		7022			0.26		
02/13/2012	10:28:03		7032			0.26		
02/13/2012	10:29:03		6811			0.26		
02/13/2012	10:30:03		6748			0.26		
02/13/2012	10:31:03		6811			0.26		
02/13/2012	10:32:03		7379			0.37		
02/13/2012	10:33:03		8926			0.37		
02/13/2012	10:34:03		9999			0.37		
02/13/2012	10:35:03		10946			0.37		
02/13/2012	10:36:03		12303			0.37		
02/13/2012	10:37:03		12902			0.37		
02/13/2012	10:38:03		13849			0.37		
02/13/2012	10:39:03		15806			0.37		
02/13/2012	10:40:03		16437			0.37		
02/13/2012	10:41:03		16753			0.36		
02/13/2012	10:42:03		16753			0.36		
02/13/2012	10:43:03		17542			0.36		
02/13/2012	10:44:03		18931			0.37		
02/13/2012	10:45:03		19183			0.37		
02/13/2012	10:46:03		18331			0.37		
02/13/2012	10:47:03		18710			0.37		
02/13/2012	10:48:03		18173			0.37		
02/13/2012	10:49:03		18836			0.37		
02/13/2012	10:50:03		18078			0.37		
02/13/2012	10:51:03		18142			0.37		
02/13/2012	10:52:03		17984			0.37		
02/13/2012	10:53:03		18078			0.37		
02/13/2012	10:54:03		17289			0.37		
02/13/2012	10:55:03		17416			0.37		
02/13/2012	10:56:03		17952			0.37		
02/13/2012	10:57:03		17258			0.37		
02/13/2012	10:58:03		17731			0.37		
02/13/2012	10:59:03		17605			0.37		
02/13/2012	11:00:03		17321			0.37		
02/13/2012	11:01:03		18299			0.37		
02/13/2012	11.02.03		18268			0.37		
02/13/2012	11.02.03		1200			0.37		
02/13/2012	11.03.03		10113			0.57		
02/13/2012	11.05.03		17660			0.37		
02/12/2012	11.05.05		10004			0.37		
02/13/2012	11.00.03		17052			0.37		
02/13/2012	11.00.03		1/352			0.37		
02/13/2012	11:00:03		180/8			0.37		
02/13/2012	11:10:03		18931			0.37		
02/13/2012	11:10:03		18647			0.37		
02/13/2012	11:11:03		18331			0.37		
02/13/2012	11:12:03		18710			0.37		
02/13/2012	11:13:03		18331			0.37		
02/13/2012	11:14:03		18615			0.37		
02/13/2012	11:15:03		18363			0.37		
02/13/2012	11:16:03		17510			0.37		
02/13/2012	11:17:03		16911			0.37		

Well		Field		Job Start Customer			Job Number	
Port au I	Port #1(S.T. #3	)	Port au Port NL	Feb/13/2012 PDI Produ		luctions Inc.		
Date	Time 24-hr		Treating Pressure		Flow Rate			Message
	clock		КРА		МЗММ			
02/13/2012	11:19:03		16721			0.37		
02/13/2012	11:20:03		15648			0.37		
02/13/2012	11:21:03		15585			0.37		
02/13/2012	11:22:03		14922			0.37		
02/13/2012	11:23:03		15143			0.37		
02/13/2012	11:24:03		15049			0.37		
02/13/2012	11:25:03		14985			0.37		
02/13/2012	11:26:03		15680			0.37		
02/13/2012	11:27:03		15269			0.37		
02/13/2012	11:28:03		15459			0.37		
02/13/2012	11:29:03		15869			0.37		
02/13/2012	11:30:03		15838			0.37		
02/13/2012	11:31:03		16059			0.40		
02/13/2012	11:32:03		15838			0.39		
02/13/2012	11:33:03		15774			0.39		
02/13/2012	11:34:03		15932			0.38		
02/13/2012	11:35:03		15585			0.38		
02/13/2012	11:36:03		16027			0.38		
02/13/2012	11:37:03		15869			0.38		
02/13/2012	11:38:03		15932			0.38		
02/13/2012	11:39:03		16248			0.38		
02/13/2012	11:40:03		15617			0.38		
02/13/2012	11:41:03		15680			0.38		
02/13/2012	11:42:03		16059			0.40		
02/13/2012	11:43:03		15995			0.40		
02/13/2012	11:44:03		15964			0.40		
02/13/2012	11:45:03		15743			0.40		
02/13/2012	11:46:03		16122			0.40		
02/13/2012	11:47:03		16311			0.40		
02/13/2012	11:48:03		16216			0.40		
02/13/2012	11:49:03		16153			0.40		
02/13/2012	11:50:03		16343			0.40		
02/13/2012	11:51:03		-25855			0.00		
02/13/2012	11:52:03		-25855			0.00		
02/13/2012	11:53:03		-25855			0.00		
02/13/2012	11:55:03		13313			0.00		
02/13/2012	11:56:03		14323			0.00		
02/13/2012	11:57:03		15143			0.39		
02/13/2012	11:58:03		15175			0.39		
02/13/2012	11:59:03		15396			0.39		
02/13/2012	12:00:03		15490			0.39		
02/13/2012	12:01:03		15838			0.38		
02/13/2012	12:02:03		15901			0.39		
02/13/2012	12:03:03		16248			0.39		
02/13/2012	12:04:03		16248			0.38		
02/13/2012	12:05:03		16090			0.39		
02/13/2012	12:06:03		16122			0.38		
02/13/2012	12:07:03		16248			0.38		
02/13/2012	12:08:03		16216			0.38		
02/13/2012	12:09:03		15995			0.38		
02/13/2012	12:10:03		16343			0.38		
02/13/2012	12:11:03		16595			0.38		
02/13/2012	12:12:03		15964			0.37		
02/13/2012	12:13:03		15869			0.37		

Well		Field		Job Start Customer			Job Number	
Port au l	Port #1(S.T. #3	)	Port au Port NL	Feb/13/2012 PDI Produ		luctions Inc.		
Date	Time		Treating		Flow			Message
	24-hr		Pressure		Rate M3MN			
	ciocia							
02/13/2012	12:15:03		17069			0.37		
02/13/2012	12:16:03		16658			0.37		
02/13/2012	12:17:03		16627			0.37		
02/13/2012	12.18.03		16279			0.36		
02/13/2012	12.10.03		17226			0.30		
02/13/2012	12:19:03		17220			0.36		
02/13/2012	12:20:03		16248			0.36		
02/13/2012	12:21:03		16816			0.37		
02/13/2012	12:22:03		16942			0.38		
02/13/2012	12:23:03		16942			0.39		
02/13/2012	12:24:03		17005			0.39		
02/13/2012	12:25:03		16879			0.39		
02/12/2012	12.26.03		16949			0.30		
02/13/2012	12.20.05		10040			0.39		
02/13/2012	12:27:03		16911			0.40		
02/13/2012	12:28:03		16911			0.40		
02/13/2012	12:29:03		16500			0.41		
02/13/2012	12:30:03		17195			0.41		
02/13/2012	12:31:03		17479			0.42		
02/13/2012	12:32:03		17542			0.42		
02/13/2012	12.33.03		17447			0.42		
02/13/2012	12:33:03		17021			0.42		
02/13/2012	12:34:03		17921			0.42		
02/13/2012	12:35:03		18047			0.42		
02/13/2012	12:36:03		18173			0.42		
02/13/2012	12:37:03		18142			0.42		
02/13/2012	12:38:03		18110			0.42		
02/13/2012	12:39:03		18110			0.42		
02/13/2012	12:40:03		17889			0.42		
02/12/2012	12:41:03		19426			0.42		
02/13/2012	12.41.05		10420			0.42		
02/13/2012	12:42:03		18457			0.42		
02/13/2012	12:43:03		18994			0.42		
02/13/2012	12:44:03		18962			0.42		
02/13/2012	12:45:03		18868			0.42		
02/13/2012	12:46:03		18615			0.42		
02/13/2012	12:47:03		18931			0.42		
02/13/2012	12:48:03		18773			0.42		
02/13/2012	12:49:03		18994			0.42		
02/12/2012	12.50.02		19926			0.42		
02/13/2012	12.50.05		18830			0.42		
02/13/2012	12:51:03		18741			0.42		
02/13/2012	12:52:03		19278			0.42		
02/13/2012	12:53:03		19278			0.42		
02/13/2012	12:54:03		19278			0.42		
02/13/2012	12:55:03		19278			0.42		
02/13/2012	12:56:03		19278			0.42		
02/13/2012	12:57:03		19278			0.42		
02/13/2012	12.28.03		10779			0.42		
02/12/2012	12.50.03		17270			0.42	End Dumping 20.0	Acid / 26m2 VDA
02/13/2012	12:59:03		19278			0.42	Ena Pumping 29.8m3	ACIU / 26M3 VDA
02/13/2012	13:05:03		12429			0.00		
02/13/2012	13:06:03		12240			0.00		
02/13/2012	13:07:03		12050			0.00		
02/13/2012	13:08:03		11861			0.00		
02/13/2012	13:09:03		11703			0.00		
02/13/2012	13:10:03		11514			0 00		
02/12/2012	12.11.02		11014			0.00	+	
02/13/2012	13:11:03		11356			0.00		
02/13/2012	13:12:03		11198			0.00		
02/13/2012	13:13:03		11072			0.00		

Well		Field		Job Start Customer		Job Number		
Port au l	Port #1(S.T. #3	) Por	t au Port NL	Feb/13/2012 PDI Produ		uctions Inc.		
Date	Time	Treating		Flow			Message	
	24-hr	Pressure		Rate M3MN				
	ciber	N A		Horn				
02/13/2012	13:15:03		15238		0.41			
02/13/2012	13:16:03		15522		0.41			
02/13/2012	13:17:03		15743		0.40			
02/13/2012	13:18:03		15585		0.41			
02/13/2012	13:19:03		16090		0.41			
02/12/2012	13.20.03		16153		0.41			
02/13/2012	12:21:02		10133		0.41			
02/13/2012	13:21:03		15932		0.41			
02/13/2012	13:22:03		15806		0.41			
02/13/2012	13:23:03		15995		0.41			
02/13/2012	13:24:03		16122		0.41			
02/13/2012	13:25:03		16500		0.40			
02/13/2012	13:26:03		16658		0.41			
02/13/2012	13:27:03		16879		0.41			
02/13/2012	13:28:03		17069		0.41			
02/13/2012	13.20.03		17037		0.40			
02/13/2012	13:20:03		17132		0.10			
02/13/2012	13.30.03		17132		0.41			
02/13/2012	13:31:03		1/195		0.40			
02/13/2012	13:32:03		17037		0.40			
02/13/2012	13:33:03		17416		0.40			
02/13/2012	13:34:03		17668		0.41			
02/13/2012	13:35:03		17668		0.40			
02/13/2012	13:36:03		18078		0.41			
02/13/2012	13:37:03		18173		0.40	Finish 10m3 Water +	U066	
02/13/2012	13:39:03		12334		0.00			
02/13/2012	13:40:03		13975		0.27			
02/13/2012	12:41:02		13973		0.40			
02/13/2012	13:41:03		13944		0.40			
02/13/2012	13:42:03		13755		0.10			
02/13/2012	13:43:03		13565		0.39			
02/13/2012	13:44:03		13376		0.39			
02/13/2012	13:45:03		13218		0.39			
02/13/2012	13:46:03		13060		0.39			
02/13/2012	13:47:03		12902		0.29			
02/13/2012	13:48:03		12745		0.00			
02/13/2012	13:49:03		12618		0.00			
02/13/2012	13:50:03		12492		0.00			
02/13/2012	13:51:03		12366		0.00			
02/13/2012	13.52.03		12240		0.00			
02/12/2012	12.52.02		12112		0.00			
02/13/2012	13.55.05		12115		0.00			
02/13/2012	13:54:03		1198/		0.00			
02/13/2012	13:55:03		11892		0.00			
02/13/2012	13:56:03		11766		0.39			
02/13/2012	13:57:03		11640		0.39			
02/13/2012	13:58:03		11545		0.39			
02/13/2012	13:59:03		11451		0.39			
02/13/2012	14:00:03		11356		0.39			
02/13/2012	14:01:03		11261		0.00			
02/13/2012	14:02:03		11166		0.00			
02/13/2012	14:03:03		11072		0.00			
02/13/2012	14.04.03		10977		0.00			
02/12/2012	14.05.00		10014		0.00			
02/13/2012	14:05:03		10914		0.05			
02/13/2012	14:06:03		10819		0.00			
02/13/2012	14:07:03		656		0.00			
02/13/2012	14:08:03		183		0.00			
02/13/2012	14:09:03		278		0.00			

Well		Field		Job Start Customer			Job Number	
Port au I	Port #1(S.T. #3	)	Port au Port NL		Feb/13/2012 PDI Produ		uctions Inc.	
Date	Time		Treating		Flow			Message
	clock		KPA		M3MN			
02/13/2012	14:11:03	183				0.00		
02/13/2012	14:12:03		14291			0.41		
02/13/2012	14:14:03		15333			0.40		
02/13/2012	14.15.03		15995			0.40		
02/13/2012	14:16:03		16406			0.40		
02/13/2012	14.17.03		16753			0.40		
02/13/2012	14.17.03		17394			0.40		
02/13/2012	14.10.03		17504			0.41		
02/13/2012	14:19:03		17510			0.40		
02/13/2012	14:20:03		1//31			0.40		
02/13/2012	14:21:03		18110			0.40		
02/13/2012	14:22:03		18299			0.40		
02/13/2012	14:23:03		18647			0.40		
02/13/2012	14:24:03		19215			0.40		
02/13/2012	14:25:03		19373			0.40		
02/13/2012	14:26:03		19183			0.36		
02/13/2012	14:27:03		18268			0.25		
02/13/2012	14:28:03		18647			0.24		
02/13/2012	14:29:03		18489			0.24		
02/13/2012	14:30:03		18773			0.23		
02/13/2012	14:31:03		18868			0.23		
02/13/2012	14:32:03		18962			0.23		
02/13/2012	14:33:03		19088			0.23		
02/13/2012	14:34:03		19215			0.23		
02/13/2012	14:35:03		19404			0.23		
02/13/2012	14:36:03		19530			0.23		
02/13/2012	14:37:03		19625			0.23		
02/13/2012	14:38:03		19814			0.23		
02/13/2012	14:39:03		19341			0.19		
02/13/2012	14:40:03		19467			0.19		
02/13/2012	14:41:03		19783			0.19		
02/13/2012	14:42:03		-25855			0.00		
02/13/2012	14:44:03		19373			0.14		
02/13/2012	14:45:03		19941			0.18		
02/13/2012	14:46:03		19909			0.18		
02/13/2012	14:47:03		20225			0.18		
02/13/2012	14:48:03		20225			0.18		
02/13/2012	14:49:03		20225			0.18		
02/13/2012	14:51:03		19846			0.16	End Pumping 11.4m3	Crude
02/13/2012	14:52:03		20446			0.16		
02/13/2012	14:53:03		19120			0.00		
02/13/2012	14:54:03		18678			0.00		
02/13/2012	14:55:03		21045			0.11	Start Pumping 1m3 G	ilvcol
02/13/2012	14.56.03		10625			0.14		•,
02/13/2012	14.57.03		10751			0.14		
02/12/2012	14.57.03		10020			0.14		
02/13/2012	14:50:03		199/2			0.15		
02/13/2012	14:59:03		19877			0.15		
02/13/2012	15:00:03		19814			0.15		
02/13/2012	15:01:03		19530			0.15	End Pumping 1m3 Gly	ycol
02/13/2012	15:02:03		18142			0.00		
02/13/2012	15:03:03		17668			0.00		
02/13/2012	15:04:03		17100			0.00		
02/13/2012	15:05:03		16500			0.00		
02/13/2012	15:06:03		-25855			0.00		

Well	Field	Job Start	Customer	Job Number		
Port au Port #1(S.T. #3)	Port au Port NL	Feb/13/2012	PDI Productions Inc.			

#### Post Job Summary

Average Pump Rates, m3/min						Volume of Fluid Injected, m3											
Slurry	N	N2 Mud		Maximum Rat		e	Total Slurry		Mud		Spacer		N2				
0.35					0.43			0.0		0.0		0.0					
Treating Pressure Summary, kPa						Breakdown Fluid											
Maximum	Final		Average		Bump Plug to		Breakdo	wn	Туре			Volume	ſ		Density		
23539	-2	-25855 15280		30							m3			kg/m3			
Avg. N2 Percent	Vg. N2 Percent Designed Slurry Volume			Displacem	Displacement Mix Wat			er Temp Cement Circulated to Surface?						Volu	me	m3	
% 0.0 m3		0.	0.0 m3			degC Washed Thru Perfs			erfs			То		m			
Customer or Authorized Representative Schlun			Schlumber	erger Supervisor				Circulation Lost				Job Completed					
Lyle McIntosh			Guy Wadd	Guy Waddleton					-				-				

#### 6.0 <u>CHEMICAL BLENDS:</u>

[Extracted from December 2011 application to the DNR, excluding chemicals listed previously but not used in the injection.]

- **6.6 W054** Non-Emulsifying Agent W54 is a multicomponent nonionic surfactant developed to provide nonemulsifying, water-wetting, surface and interfacial tension- reducing properties when added to stimulation fluids, whether acid or hydraulic fracturing fluids. Extensive field testing has indicated W054 to be a cost-efficient additive for preventing difficult-to-treat emulsions normally generated during acidizing treatments. It can also be used to break existing emulsions. W054 preferentially water- wets both sandstone and limestone rock and is compatible with most cationic and anionic additives.
- **6.7 A264** CORBAN Acid Corrosion Inhibitor A264 has excellent dispersion properties and provides metal protection similar to Corrosion Inhibitor A260 in HCL acid systems. A264 is recommended for most acidizing applications where more environmentally friendly products are desired.
- **6.8 F110** Surfactant is a nonionic surface-active agent used in aqueous-base stimulation fluids. Surfactants like F110 are used in aqueous-base stimulation fluids to lower the capillary forces that restrict fluid flow in the rock matrix. The use of F110 should result in less swabbing time, faster cleanup and more complete recovery of stimulation fluids.
- **6.9 U066** Schlumberger Mutual Solvent U66 is a multifunctional nonionic agent. It is a mutual solvent in that it is soluble in acid, oil and water. It functions as a surfactant because it lowers the surface tension of water and acid and also lowers the interfacial tension between acid (and/or water) and oil.
- **6.10 L058** Iron Stabilizer L58 is a very effective additive for preventing the precipitation of ferric hydroxide, Fe(OH)3, from spent acid. L058 provides by complexing the iron in solution–L058 reduces the ferric ion (Fe+3) to the more soluble ferrous ion (Fe+2) state.
- **6.11 J557** is a self-diverting acid for carbonate matrix acidizing. The system uses a viscoelastic surfactant that gels as the acid spends. This gelation causes temporary plugging of the acid-etched channels to allow continuous acidizing of the unstimulated zone. J557 contains no polymer; therefore, it does not have a solid residue to cause damage to the rock.
- **6.12 HCL -** Hydrochloric acid (HCL) is a solution of hydrogen chloride (HCL) gas in water. The strength of the acid depends on how much HCL gas is

dissolved in a given quantity of water.

- **6.14 U106** Chelating agent U106 is a multipurpose metal control chemical that is similar (chemically and physically) to U042. It will complex and control iron, calcium, barium and other metals by forming very stable coordination complexes in aqueous solutions. The major benefit of U106 over other metal control chemicals is its very high solubility in acid solutions. More than 10,000 ppm ferric iron can be stabilized in 15% HCL solutions.
- **6.15 K046** Methanol K46 from Schlumberger lowers the surface tension of water and reduces capillary pressure which results in lower energy required to move the water across boundaries and through the formation matrix.

#### 17.0 <u>C&A RIG-UP DIAGRAM:</u>



#### 18.0 SCHLUMBERGER C&A RIG-UP SPACING DIAGRAM:



#### **19.0** <u>NL-DNR SURFACE EOUIPMENT SPACING CHART:</u>

### Schedule 3 SURFACE EQUIPMENT SPACING Minimum Distance Between Equipment



#### 21.0 PROPER GROUNDING OF EQUIPMENT:



#### Grounding

Connect all equipment containing, storing, mixing or pumping flammable fluids to an electrical ground.

An acceptable ground stake is a 1/2-in to 3/4-in inch (12 to 19 mm) diameter steel rod driven 3 to 5 feet (1 to 1.5 m) into the ground. Attach the ground cable tightly to this stake. It is acceptable to connect multiple pieces of equipment to a single ground point by using heavy cable.

For offshore installations, ensure there is good metal-to-metal contact with the platform or rig structure.

For land and offshore installations, verify that good metal-to-metal contact along the ground is established by using a volt-ohm meter. When measuring from one side of the grounded equipment to the ground stake, the reading must be less than 1 ohm. If it is not, check the ground system to see if the contacts should be retightened or the cables replaced.



### Attachment 2:

### Safety Procedures for Acid Squeeze Operation

### **General Safety**

### **Specific Safety Precautions for Acid Injection**

[All information reproduced from application for the workover program prepared by DLMC and submitted to the Newfoundland and Labrador Department for Natural Resources in December 2011.]

#### 10.0 **GENERAL SAFETY:**

- 10.1 Prior to commencing operations the well site supervisor will consult the precompiled list of the nearest available emergency services at the end of this program and contact every contact to confirm the contact numbers and service availability.
- 10.2 This emergency services list is to be printed and posted in the work site office as well as a copy posted at the main worksite area in a location known and accessible to well site workers.
- 10.3 Make sure that <u>all non-required personnel and/or visitors</u> are off location during workover operations and if temporary access is granted for any reason, ensure that they are restricted to the office only and not operational areas and supervised by a properly trained and assigned safety person.
- 10.4 This workover operation will work day light hours only. Make sure that the daily operations and the next day of operations are reviewed with the office every day prior to closing of the day, as the program will be adjusted according to the previous day's events and discoveries on the well.
- 10.5 Ensure that all WHSCC and OH & S regulations are followed at all times and if unclear on operations consult directly with Steve McIntosh (contact details are given in the Contact List in section #31).
- 10.6 Hold a general safety meeting each morning as well as a follow up meeting for any new operation prior to doing the work to ensure that everyone is familiar with the task at hand and what is required in regards to safety concerns and proper PPE.
- 10.7 Ensure DNR spacing requirements are followed at all times, refer to inserted DNR spacing chart in section #19.
- 10.8 There are NO PLUGS or recorders in any of the "N" OR "XN" nipples, and the completion is unrestricted tubing with the exemptions listed under restrictions in the "Well Data" section.

#### <u>"DO NOT REMOVE ANY WELLHEAD EQUIPMENT". leave the wellhead equipment intact</u> as is and fully functional for this operation. Leave the integrity of the well head intact at all times.

- 10.9 All well servicing equipment must have a minimum pressure rating of 34.6MPa (5000 psi) working pressure.
- 10.10 Before commencing any operations, the well site supervisor in conjunction with all other service company representatives will conduct an initial inspection of all related equipment and conduct **walk-around inspections** in an effort to identify deficient well control and safety related items on a **daily basis**.

- 10.11 Safety meetings are to be held every day with well site personnel and recorded on the morning report.
- 10.12 Pre-job safety meetings are to be held prior to commencing new or non-routine work involving special precautions and procedures.
- 10.13 The well site supervisor will ensure that all contractors operate in full compliance with WHMIS, WHSCC and OH & S regulations and legislation. This includes confirmation of labels on hazardous materials and their containers which alert workers to the dangers of products and basic safety precautions required.
- 10.14 Material Safety Data Sheets (MSDS) for all hazardous products on the well site are to be provided by the supplier and stored at a location accessible to all. The database of MSDS must be printed out and reviewed prior to the use of any controlled products. In addition, a complete MSDS package/binder will be generated that will accompany personnel to the hospital in the event of an incident.
- 10.15 The well site supervisor will ensure that dangerous goods shipped or received are classified, packaged, marked, labeled and documented in accordance with the Transportation of Dangerous Goods Regulations.
- 10.16 If required, placards must be attached to vehicles transporting dangerous goods. All shipping documents must be forwarded to the Nisku office for filing.

#### 25.0 SPECIFIC SAFETY PRECAUTIONS FOR ACID INJECTION:

#### **25.1** SAFE HANDLING OF CHEMICALS

Chemicals vary greatly in hazardous properties. Some chemicals can be handled safely without any special protective equipment, while others do require such equipment. For further information regarding safe handling guidelines and potential health hazards, please refer to Schlumberger's Material Safety Data Sheets.

#### 25.2 STANDARD HOOK-UP

In addition to the safe handling of chemicals, proper procedures for on-location operations must be followed to ensure a safely conducted treatment. Safety Standards 5, 9, 11, 16, 18, 22, 28, and 30 in the Well Services' publication "Field Safety Handbook" provide specific information regarding job planning, hook-up, pressure testing, preparation of fluids, pumping flammable and combustible fluids, emergency shutdown, flow back procedures and other pertinent information. If operations deviate from policies set out in these standards, then QHSE Standards 10 and 20 in the Well Services' publication "Field Safety Handbook" must be employed and an exemption approved for the operation to proceed.

#### **25.3** PUMPING ENERGIZED FLUIDS

Special precautions are required when pumping carbon dioxide or nitrogen to ensure that exposure to uncontrolled compressed gases is eliminated. These are described in Safety Standards 9 and 11 of the Well Services' publication "Field Safety Handbook".

#### **25.4 PUMPING FLAMMABLE AND COMBUSTIBLE FLUIDS**

Special consideration is warranted when pumping flammable and combustible fluids, as defined in Safety Standard 30 of the Well Services' publication "Field Safety Handbook". It is necessary to determine the risk classification of the fluid and then follow appropriate procedures for handling.

#### **25.5 EXPLOSIVE MIXTURES**

"Industry Recommended Practice (IRP) Volume 18 – Upstream Petroleum Fire and Explosion Hazard Management (2006)" shall be used as guide for identification and mitigation of risk where the potential of explosive mixture exists.

## Standards etc. referred to in this section have been provided to the DNR previously in a zip file.